# BIG SKY TOWER 60D - 6FT X 16FT - BLACK (NON-BACKLIT)

RESORT EXTRUSIONS

PRODUCT CODE: BIGSKYT60D6x16-FRM-BLK

LIFE TIME On frame | 1 YEAR On graphic | INDOOR USE


## PRODUCT DESCRIPTION

The Big Sky Tower is part of the Resort Extrusion family—aluminum frames for Silicone-Edge Graphics (SEG). Custom-made on the premises, Big Sky Tower comes in varied sizes. Big Sky Tower accepts four individual custom fabric graphics, excluding top and bottom. Insert graphics after frame is constructed by tilting it on its side. Transversely, push corners of graphic into the frame's recessed groove. Then, starting midway on the frame going toward the corners, continue pushing in the straight edges of the graphic. Repeat three times. Backlit option is available.

| | |
|---|---|
| DISPLAY DIMENSION | 6″ L x 6″ W x 16″ H |
| GRAPHIC DIMENSIONS | 72″ W x 192″ H |

## GRAPHIC MATERIAL

Stretch Fabric

## GRAPHIC FINISHING

Silicone beading is sewn around the perimeter of the fabric graphic. Silicone beading is hidden from view once installed.

## DISPLAY CONSTRUCTION

Aluminum Extrusion Frame

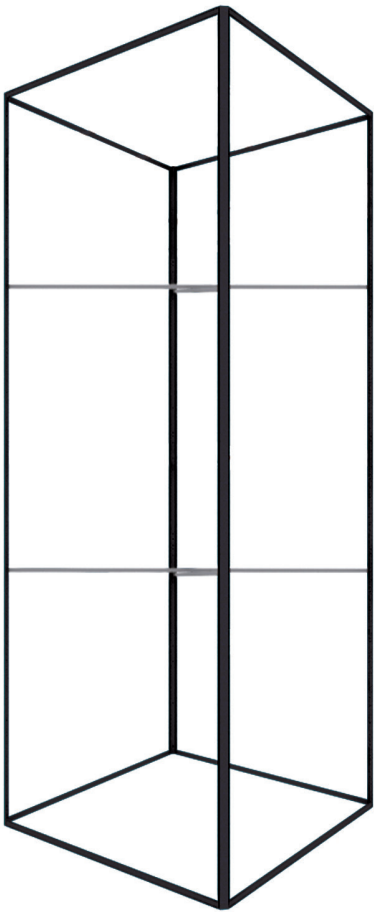
## SHIPPING WEIGHTS & DIMENSIONS

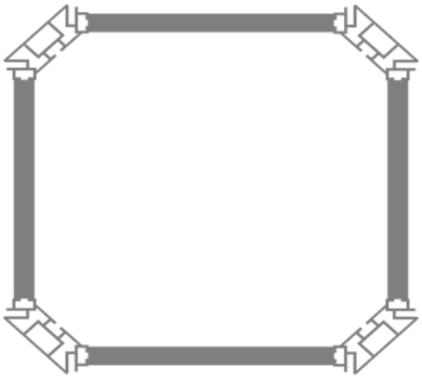
| | |
|---|---|
| Shipping Weight | 116 lbs (frame only)<br>124 lbs (with graphics) |
| Shipping Dimensions | 48″ H x 18″ W x 11.5″ D |

## GRAPHIC TURN AROUND TIME

2 business days after proof approval

| | |
|---|---|
| AVAILABILITY | CA |





Top View

Corner View

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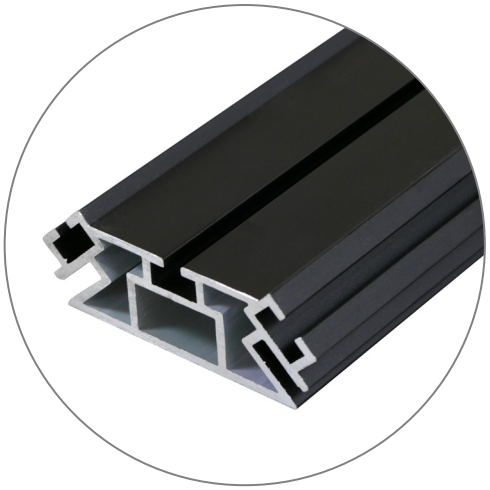
## PARTS LIST



Qty 16 - 60D Vertical Extrusions

Qty 16 - 40CG Horizontal Extrusions

Qty 22 - Split Center Connectors

Qty 4 - Split Support Struts

Qty 1 - Torx Key

Qty 1 - La Caja Hard Case
With Wheels

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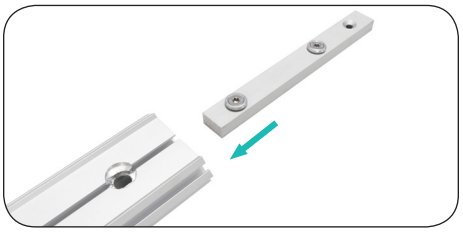
RESORT EXTRUSIONS

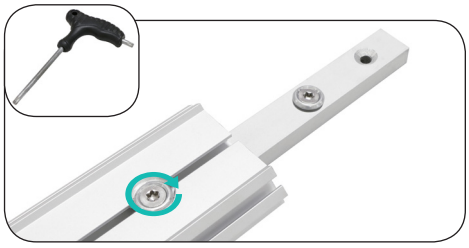
PRODUCT CODE: BIGSKYT60D6x16-FRM-BLK

## SET UP INSTRUCTIONS 1/2

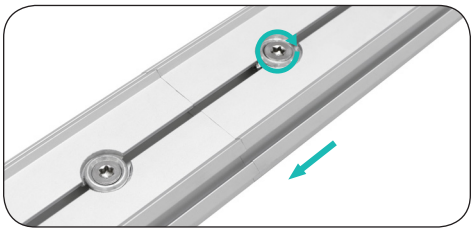
### 1. Attach Split Connectors to Side Extrusions:



**a.** Remove the screw and insert split connector into one end of the extrusion. Match like colored numbers together. (e.g. 3-3, 4-4).

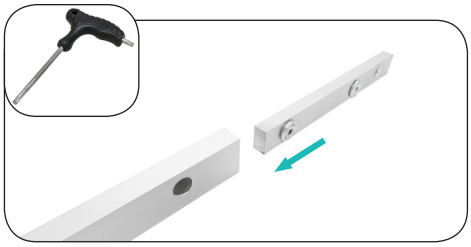


**b.** Tighten screw to lock it into place. Remove the remaining screw from the connector.

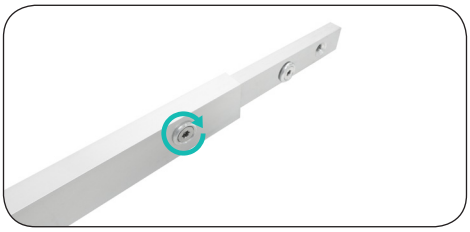


**c.** Then slide the other extrusion onto split connector. Make sure extrusions are flush and tighten the screw to secure connection.

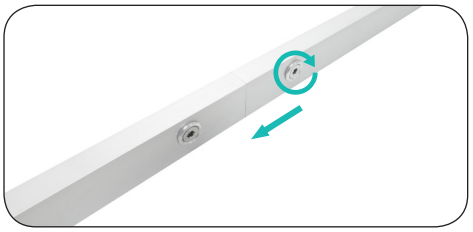
### 2. Attach Split Connectors to Bottom & Top Horizontal Extrusions:



**a.** Split Connector: Remove the screw and insert split connector into one end of the extrusion.

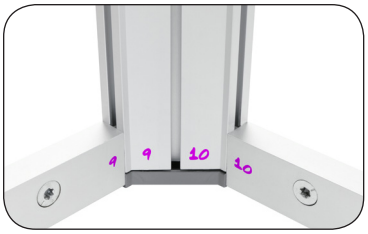


**b.** Tighten screw to lock it into place. Remove the remaining screw from the connector.



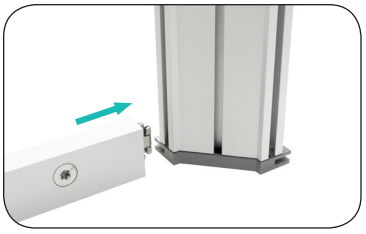
**c.** Then slide the other extrusion onto split connector. Make sure extrusions are flush and tighten the screw to secure connection.

### 3. Locate the Bottom and Side Extrusions:



**a.** See colored numbers on each extrusion piece. Match like colored numbers together. (e.g. 3-3, 4-4).

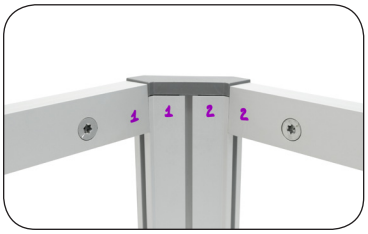
**b.** End Lock is already attached to opposite ends of extrusion.



**c.** Connect horizontal extrusion to the bottom of a vertical extrusion, screw facing inward.

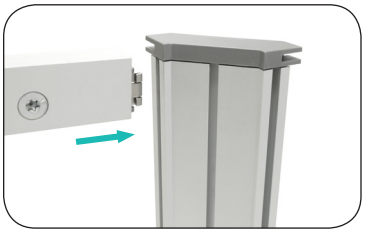
**d.** Connect bottom extrusions together and use torx key to tighten.

### 4. Locate the Top and Side Extrusions:



**a.** See colored numbers on each extrusion piece. Match like colored numbers together. (e.g. 3-3, 4-4).

**b.** End Lock is already attached to opposite ends of extrusion.

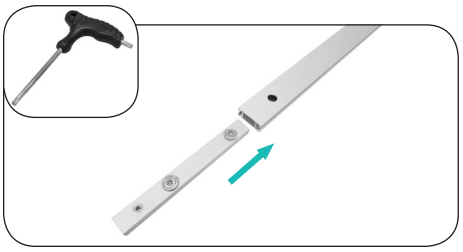


**c.** Connect horizontal extrusion to the top of a vertical extrusion, screw facing inward.

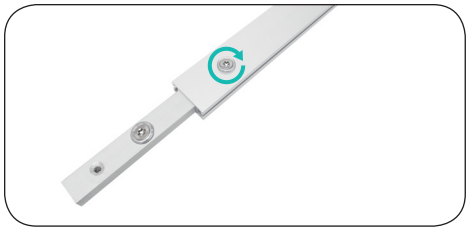
**d.** Connect the top extrusions together and use torx key to tighten.

# SET UP INSTRUCTIONS 2/2

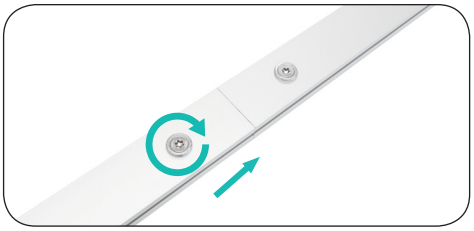
## 5. Build Support Struts:



**a.** Remove screws from Center Connector.

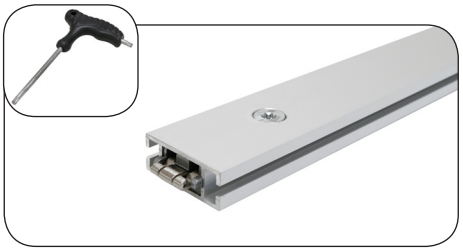


**b.** Insert Center Connector and align holes with holes on extrusion.

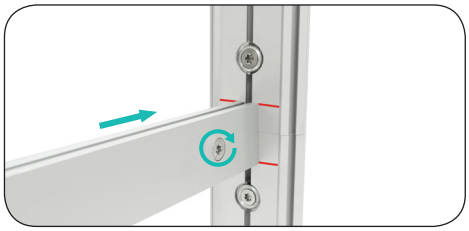


**c.** Repeat to connect other extrusion to make one long piece.

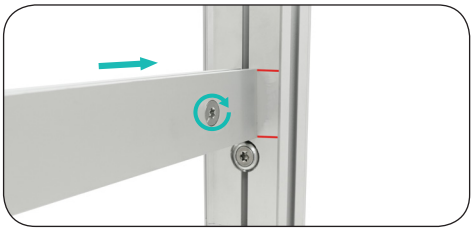
## 6. Attach Support Strut to Frame:



**a.** End Lock is already attached to opposite ends of Support Strut.



**b.** Align Support Struts within marked lines, and insert End Lock into top and bottom grooves of frame.



**c.** Add a second support strut to align marked lines and tighten screws with torx key to secure connection.