

MODCO 22 - 20X10

MODCO MODULAR EXHIBITS

PRODUCT CODE: MODCO20-22x10G



Frame & Graphic



PRODUCT DESCRIPTION

Modco Modular Display 22 is a three-dimensional 20' x 10' pre-designed exhibit booth. Stylish and lively, this booth is built using tool-free perforated modular aluminum frames. Both Modco and Louver frames are connected using toolless pin connectors. Perforations are completely covered for a flawless finish.

DISPLAY DIMENSIONS		234"W X 95"H X 117"D	
GRAPHIC SIZES	SIZE	QTY	
	40.05"W x 96.25"H	3	
	13.2"W x 79.11"H	2	
	157.22"W x 96.25"H	1	
	40.05"W x 40.05"H	1	
	13.2"W x 40.05"H	2	
TOTAL		9	

GRAPHIC MATERIAL

Stretch Fabric w/ Integrated Block Out

GRAPHIC FINISHING

Silicone beading is sewn around the perimeter of the fabric graphic. Silicone beading is hidden from view once installed.

DISPLAY CONSTRUCTION

Aluminum frame and components

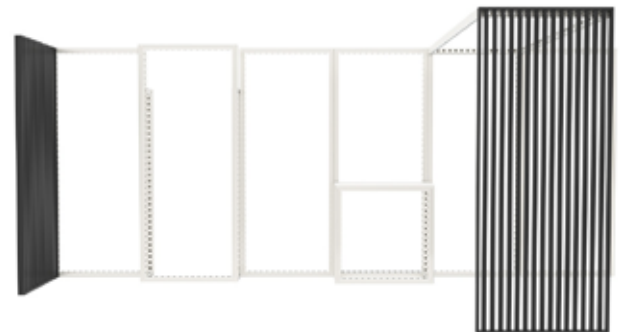
SHIPPING WEIGHTS & DIMENSIONS (FREIGHT ONLY)

Shipping Weight	1040lbs
Shipping Dimensions	102"L x 45.25"W x 58"H

GRAPHIC TURN AROUND TIME

6 business days after proof approval

AVAILABILITY	PFC / MX
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PARTS REFERENCE



MOD-FRM-992x2418
Qty.7



MOD-FRM-310x1984
Qty.2



MOD-FRM-310x992
Qty.2



MOD-FRM-992x992
Qty.2



MOD-CTR-BM-992x434-WHT
Qty.1



MOD-FRM-992x2418-LV-BLK
Qty.2



MOD-SM90-LV-CON
Qty.2



MOD-90D-CON
Qty.10



MOD-SM90D-CON
Qty.12



MOD-CLA-CON
Qty.6



MOD-180D-CON
Qty.6



MOD-PC
Qty.56



MOD-CP-992x2418
Qty.5



MOD-CP-3100 (992mm)
Qty.4



MOD-CC
Qty.33



MOD-PCWP-A
Qty.2



MOD-PNL-CON-LV
Qty.2

INSTRUCTIONS

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Name	Step 1	Notes
Date	Jul 2 2024	
SKU build	MODCO22-20x10G	Start at the base floor with 96900-COM
Location	MLPA	Continue upwards with 960-COM
OC build	Yes (Standard)	Attach each 310 x 1984, one at a time
		A & B both use the (C) connector - MOD-PC, to secure to the frame.

Step 1 PARTS LIST			
REF	QTY	PART NO.	DESCRIPTION
1	1	MOD-994-992x2418	Straight Frame, Corner Screw Connector 992mm x 2418mm
2	2	MOD-994-310x1984	Straight Frame, Corner Screw Connector 310mm x 1984mm
A	4	MOD-960-COM	W Connector
B	2	MOD-96900-COM	W Connector
C	12	MOD-PC	Pin Connector

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Name	Step 2	Notes
Date	Jul 2 2024	
SKU build	MODCO22-20x10G	Attach 992 x 2418 to each side
Location	ML - PA	
OC build	Yes (Standard)	

Step 2 PARTS LIST			
REF	QTY	PART NO.	DESCRIPTION
1	2	MOD-994-992x2418	Straight Frame, Corner Screw Connector 992mm x 2418mm
A	4	MOD-960-COM	W Connector
B	2	MOD-96900-COM	W Connector
C	12	MOD-PC	Pin Connector

INSTRUCTIONS

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Item	Qty	Part No.	Description
1	2	MOD-FRM-952Q118	Straight Frame, Corner Square Connector 90mm x 24.8mm
3	1	MOD-FRM-862Q118-L-BL	Modulo Lower Frame, 90mm x 24.8mm
C	13	MOD-PC	Pin Connector
D	6	MOD-180-COR	Modulo 180° Connector
E	6	MOD-CLB-COR	Modulo Clamp Connector
F	2	MOD-90-COR	90 degree connector for Lower to W Panel

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Item	Qty	Part No.	Description
1	1	MOD-FRM-952Q118	Straight Frame, Corner Square Connector 90mm x 24.8mm
3	1	MOD-FRM-862Q118-L-BL	Modulo Lower Frame, 90mm x 24.8mm
A	2	MOD-90-COR	Modulo 90° Connector
C	4	MOD-PC	Pin Connector
G	2	MOD-PCWH-A	Modulo Flat Head Pin Connector
H	2	MOD-FRM-COR-LF	Modulo Right Connector to Lower

INSTRUCTIONS

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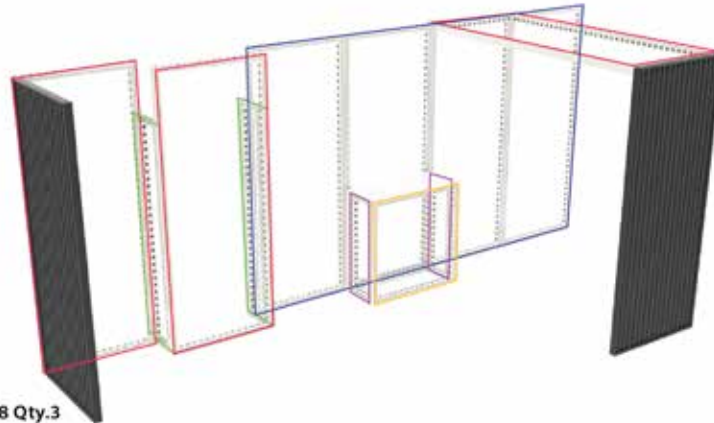
Name: <i>Step 5</i>		Notes	
Date:	Jul 2 2024	- Counter is independent - it does not attach to the main build	
SKU build:	MODCO22-20x10G	- Counter top does not require any hardware	
Location:	MS / PA		
QC build:	MS (Standard)		
Step 5 PARTS LIST			
REF	QTY	PART NO.	DESCRIPTION
4	2	MOD-FRM-310x92	Straight Frame, 310mm x 92mm
5	2	MOD-FRM-92x92	Straight Frame, 92mm x 92mm
6	1	MOD-CTR-92x92-3M-BHT	White Counter Top Panel
B	8	MOD-SUBSD-COR	L-Shaped 90° Connector
C	16	MOD-PC	Pin Connector


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Name: <i>Step 6</i>		Notes	
Date:	Jul 2 2024	- Use (B) or MOD-CC to attach the cover profiles to the frame	
SKU build:	MODCO22-20x10G		
Location:	MS / PA		
QC build:	MS (Standard)		
Step 6 PARTS LIST			
REF	QTY	PART NO.	DESCRIPTION
7	4	MOD-CTR-92x92-3M	Counter Profile 92mm (Total of 4)
8	4	MOD-CP-92x92	Counter Profile 92mm (Total of 4)
9	8	MOD-CC	Counter Profile Clip Connector


GRAPHIC REFERENCES


Graphic Reference




 992 x 2418 Qty.3

 310 x 1984 Qty.2

 3968 x 2418 Qty.1

 992 x 992 Qty.1

 310 x 992 Qty.2

Graphic Install



Place graphic over the front of the frame.



Begin inserting SEG beading at each corner.



Insert the silicone beading with the fabric folded over. The silicone beading should not be exposed.



Using your fingers, push both fabric and silicone beading completely into the extrusion channel.



Continue to push in the remaining silicone beading on each side.



Check the perimeter of the frame for any excess beading that hasn't been pushed in. Graphic should be taut.