

MODCO 23 - 20X10

MODCO MODULAR EXHIBITS

PRODUCT CODE: MODCO23-20x10G



Frame & Graphic

PRODUCT DESCRIPTION

Modco Modular Display 23 is a three-dimensional 20' x 10' pre-designed exhibit booth. Stylish and lively, this booth is built using tool-free perforated modular aluminum frames. Both Modco and Louver frames are connected using toolless pin connectors. Perforations are completely covered for a flawless finish.

DISPLAY DIMENSIONS	236"W X 95"H X 117"D	
GRAPHIC SIZES	SIZE	QTY
	79.11"W x 96.25"H	1
	40.05"W x 96.25"H	7
	13.2"W x 40.05"H	4
	TOTAL	12

GRAPHIC MATERIAL

Stretch Fabric w/ Integrated Block Out

GRAPHIC FINISHING

Silicone beading is sewn around the perimeter of the fabric graphic. Silicone beading is hidden from view once installed.

DISPLAY CONSTRUCTION

Aluminum frame and components

SHIPPING WEIGHTS & DIMENSIONS (FREIGHT ONLY)

Shipping Weight	1107lbs
Shipping Dimensions	103"L x 44"W x 58"H

GRAPHIC TURN AROUND TIME

6 business days after proof approval

AVAILABILITY	PFC / MX
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PARTS REFERENCE



MOD-FRM-992x2418
Qty.10



MOD-LD992X2418-BLACK
Qty.1



MOD-FRM-310x992
Qty.4



MOD-FRM-992x992
Qty.2



MOD-CTR-BM-992x434-WHT
Qty.1



MOD-FRM-992x2418-LV-BLK
Qty.2



MOD-SM90-LV-CON
Qty.2



MOD-90D-CON
Qty.10



MOD-SM90D-CON
Qty.12



MOD-CLA-CON
Qty.6



MOD-180D-CON
Qty.6



MOD-PC
Qty.56



MOD-CP-992x2418
Qty.5



MOD-CP-3100 (992mm)
Qty.4



MOD-CC
Qty.33



MOD-CTR-DOORS-992X992
Qty.2



MOD-SWP-992X2418-WHT
Qty.2



MOD-LV90D-CON
Qty.2



MOD-LV180D-CON
Qty.2



MOD-180D-LV-CON
Qty.3



MOD-PNL-BM-984x301-WHT
Qty.4



MOD-SHELF-KIT-350mm
Qty.4



MOD-PCTV
Qty.4



MOD-FRM-992x992-LV-BLACK
Qty.2

INSTRUCTIONS

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REF	QTY	PART NO.	DESCRIPTION
1	3	MOD-FRM-800X10	Straight Frame, Corner Screw Connector 800mm x 200mm
2	1	MOD-LOWDR-818-BLACK	Lower Door Frame, 800mm x 240mm
F	4	MOD-90DC-LV-020	90 degree connector for Lower to M frame
H	4	MOD-900-COR	Multi Pin Connector
K	4	MOD-900-COR	L-Shape Multi Pin Connector
K	20	MOD-PC	Multi Pin Connector

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REF	QTY	PART NO.	DESCRIPTION
1	4	MOD-FRM-800X10	Straight Frame, Corner Screw Connector 800mm x 240mm
B	1	MOD-CLAMP-CON	Multi Clamp Connector
C	4	MOD-900-COR	L-Shape Multi Pin Connector
D	1	MOD-FRM-800X10	Straight Frame, Corner Screw Connector 800mm x 240mm
E	4	MOD-90DC-LV-020	90 degree connector for Lower to M frame
I	4	MOD-900-COR	Multi Pin Connector
K	17	MOD-PC	Multi Pin Connector
L	4	MOD-PC	Multi Pin Connector
M	1	MOD-900-COR	L-Shape Multi Pin Connector

INSTRUCTIONS

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Name	Part #	Notes
Date	01/3/2024	Revised: 01/27/24 to add instructions for PC1000 & 24" from counter only
Mod Code	MODCO23-20x10G	MOD-FRM-CORNA-CORNER and MOD-PC100-A-CORNER
Location	BB / PB	
QC Item	MODCO23-20x10G	

REF	QTY	PART NO.	DESCRIPTION
1	1	MOD-PC100-A-CORNER	Straight Frame, Corner Corner Connector (PC100-A-CORNER)
2	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
3	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
4	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
5	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
6	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
7	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
8	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
9	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
10	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
11	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
12	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
13	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
14	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
15	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
16	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
17	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
18	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
19	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
20	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
21	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
22	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
23	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
24	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
25	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
26	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
27	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
28	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
29	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
30	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
31	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
32	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
33	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
34	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
35	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
36	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
37	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
38	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
39	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
40	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
41	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
42	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
43	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
44	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
45	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
46	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
47	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
48	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
49	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm
50	1	MOD-FRM-CORNA-CORNER	Corner Frame, 90x90x1.5mm

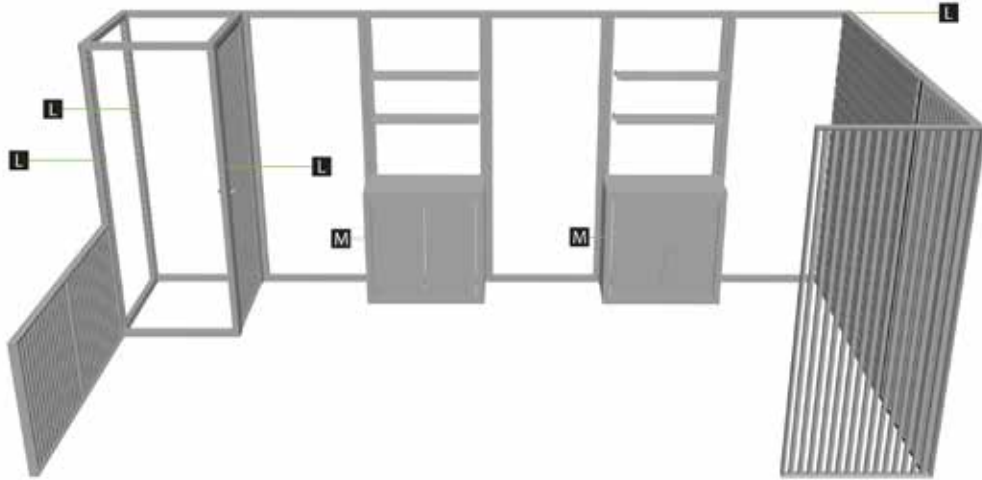
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Name	Part #	Notes
Date	01/3/2024	Counter is independent - it does not attach to the main built
Mod Code	MODCO23-20x10G	Counter top does not require any hardware
Location	BB / PB	Parts list is for a total of (2) counters
QC Item	MODCO23-20x10G	

REF	QTY	PART NO.	DESCRIPTION
3	4	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
4	2	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
5	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
6	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
7	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
8	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
9	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
10	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
11	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
12	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
13	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
14	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
15	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
16	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
17	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
18	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
19	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
20	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
21	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
22	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
23	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
24	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
25	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
26	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
27	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
28	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
29	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
30	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
31	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
32	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
33	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
34	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
35	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
36	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
37	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
38	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
39	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
40	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
41	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
42	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
43	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
44	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
45	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
46	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
47	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
48	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
49	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm
50	1	MOD-FRM-31-50x92	Straight Frame, 310mm x 920mm

INSTRUCTIONS

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Name: Easy Fit			
Date: Jul 3, 2024	* Each counter uses (4) 90mm cover profiles		
SKU Number: MODCO23-20x10G			
Location: SKT 1 PA			
QC Number: 100 (Standard)			
REF	QTY	PART NO.	DESCRIPTION
L	4	MOD-CP-90Q418	Cover Profile 90mm (Total of 4)
M	8	MOD-CP-110 (90mm)	Cover Profile 110mm (Total of 8)
N	20	MOD-CC	Cover Profile Clip Connector

GRAPHIC REFERENCES

GRAPHIC REFERENCE

- 310 x 992 Qty.4
- 992 x 2418 Qty.7
- 1984 x 2418 Qty.1

GRAPHIC INSTALL

- Place graphic over the front of the frame.**
- Begin inserting SEG beading at each corner.**
- Insert the silicone beading with the fabric folded over. The silicone beading should not be exposed.**
YES NO
- Using your fingers, push both fabric and silicone beading completely into the extrusion channel.**
- Continue to push in the remaining silicone beading on each side.**
- Check the perimeter of the frame for any excess beading that hasn't been pushed in. Graphic should be taut.**