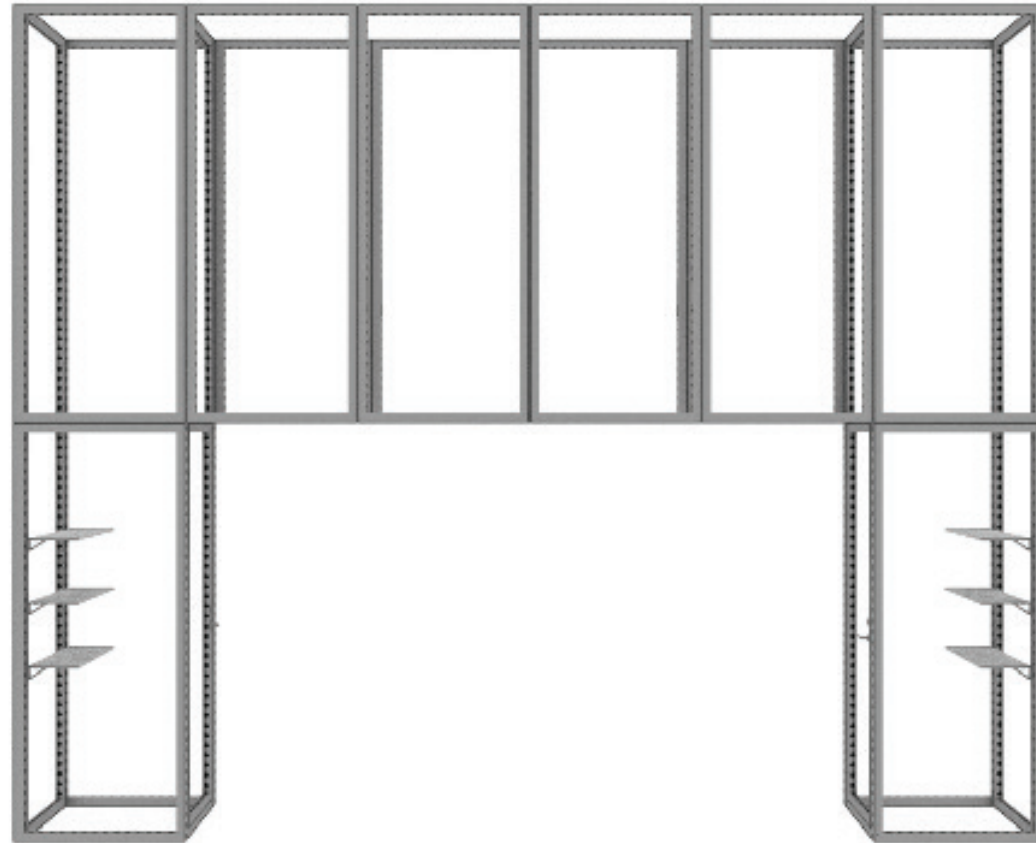
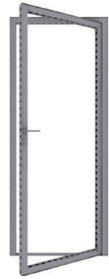


MODCO 31 - TOWER

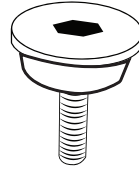




992 x 2418
MOD-FRM-992x2418
Qty.22



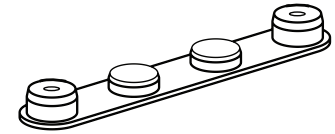
Door Set w/Lock 992mm x 2418mm
MOD-DSWL-992x2418
Qty.2



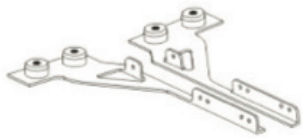
Flat Head Pin Connector
MOD-PCWP-A
Qty.8



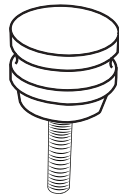
**Modco Panel Shelf
Bannermate 984x301 (white)**
MOD-PNL-BM-984x301-WHT
Qty.6



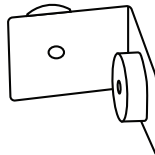
180 Degree Connector
MOD-180D-CON
Qty.12



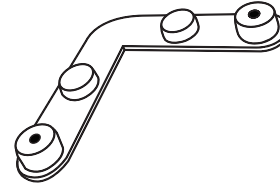
Shelf Kit (Outside Frame)
MOD-SHELF-KIT-350mm
Qty.6



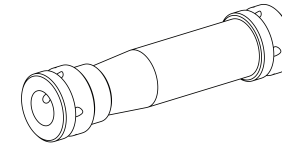
Pin Connector
MOD-PC
Qty.170



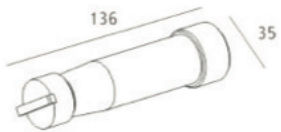
90° Connector
MOD-90D-CON
Qty.32



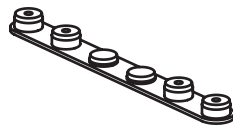
Small 90° Connector
MOD-SM90D-CON
Qty.34



Clamp Connector
MOD-CLA-CON
Qty.40



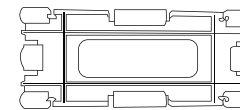
Door Clamp Connector, 180 Degrees
MOD-DCC-180D
Qty.4



180° Strength Connector
MOD-180D-STR-CON
Qty.15

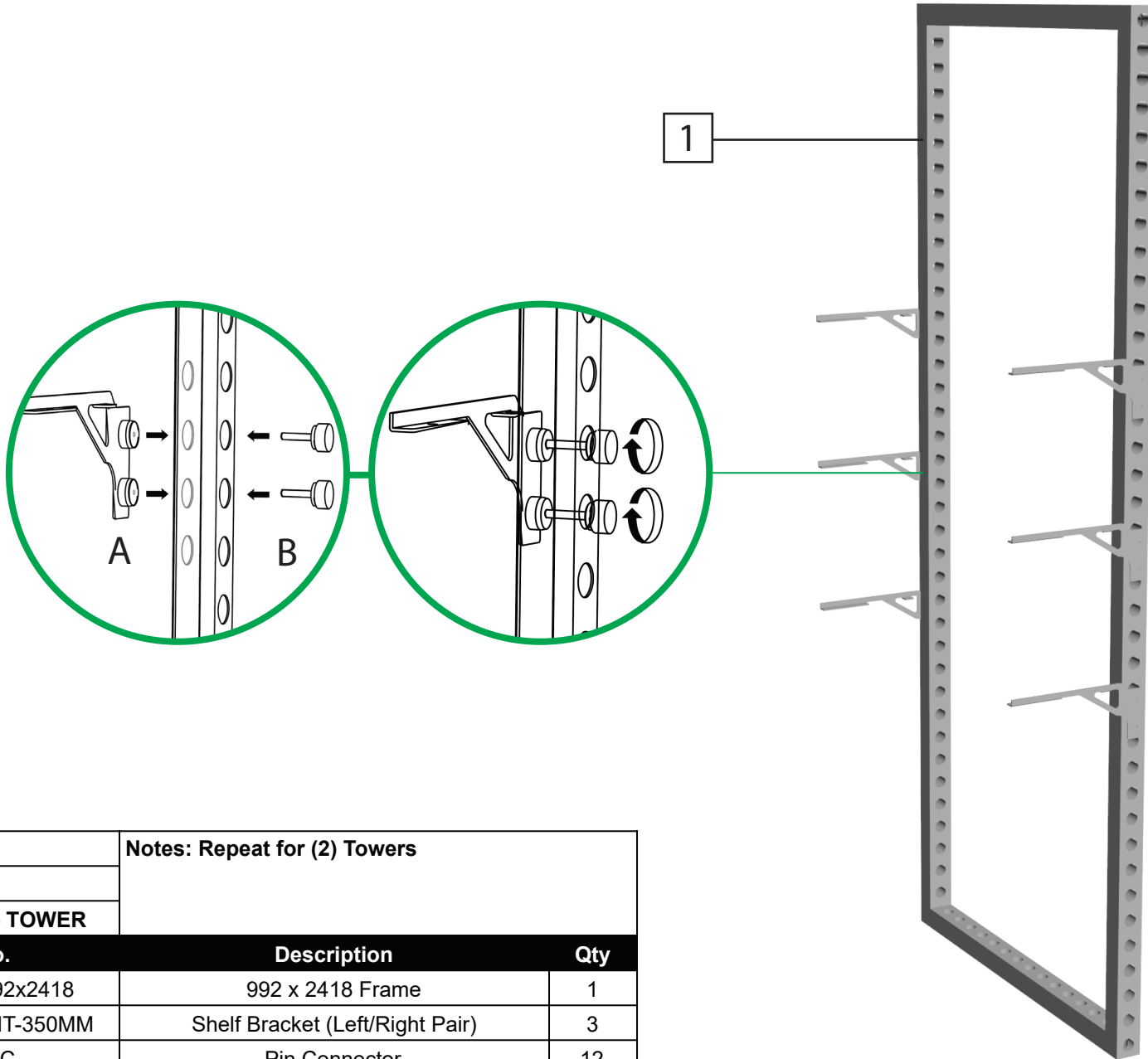


2418mm Cover Profile
MOD-CP-992x2418
Qty.12



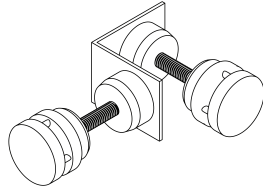
Clip Connector
MOD-CC
Qty.32

Tower Build - Step 1



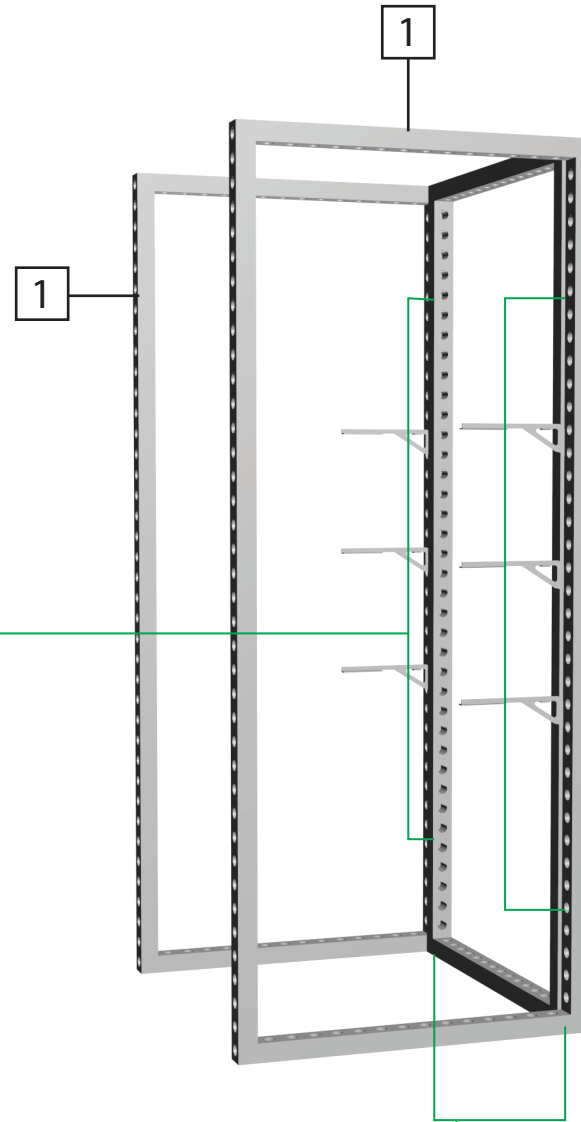
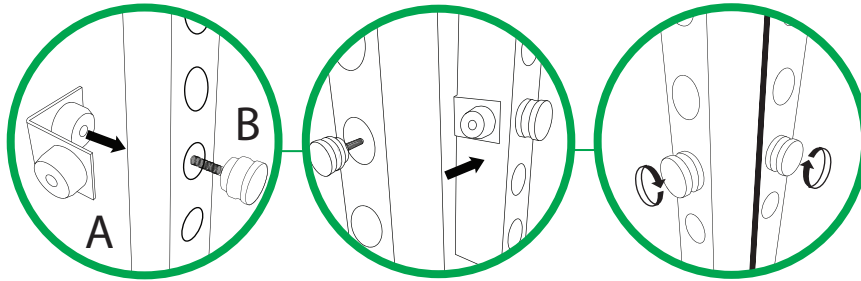
Instructions by: Joey F.		Notes: Repeat for (2) Towers	
Date: 4 JAN 2024			
Reference: MODCO 31 - TOWER			
REF	Part No.	Description	Qty
1	MOD-FRM-992x2418	992 x 2418 Frame	1
A	MOD-SHELF-KIT-350MM	Shelf Bracket (Left/Right Pair)	3
B	MOD-PC	Pin Connector	12

Tower Build - Step 2

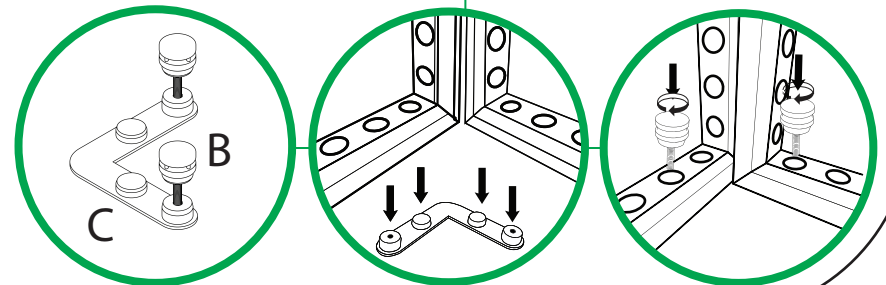


MOD-90D-CON + MOD-PC

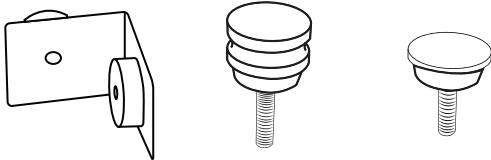
Pin Connector heads remain on the inside of frames.



Instructions by: Joey F.		Notes: Repeat for (2) Towers. Scan QR code for video tutorial.	
Date: 4 JAN 2024			
Reference: MODCO 31 - TOWER			
REF	Part No.	Description	Qty
1	MOD-FRM-992x2418	992 x 2418 Frame	2
A	MOD-90D-CON	Small 90° Connector (Middle)	4
B	MOD-PC	Pin Connector	12
C	MOD-SM90D-CON	Large 90° Connector (Bottom)	2

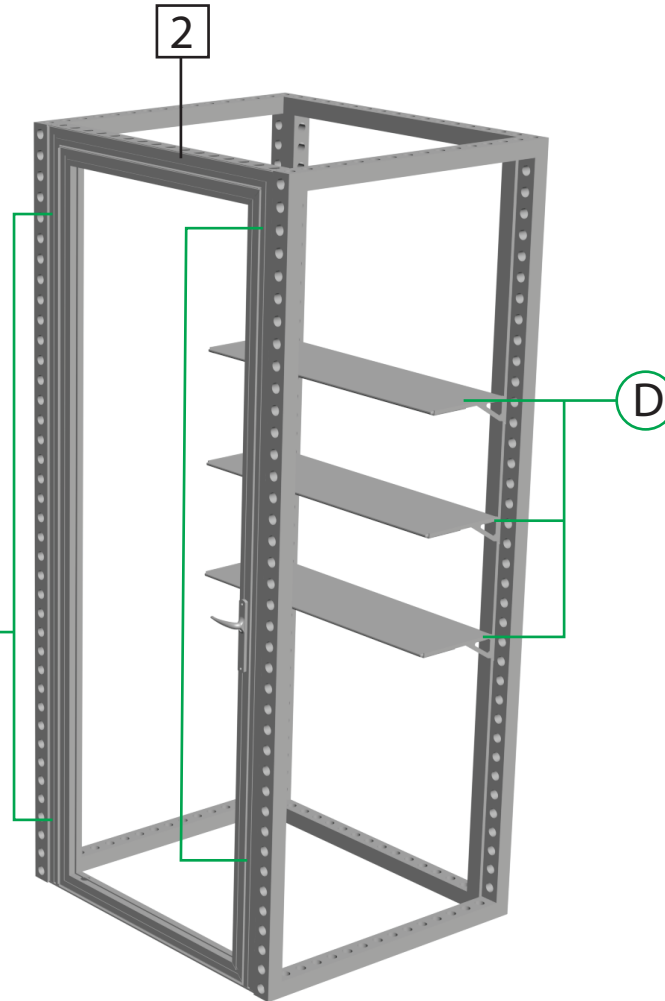
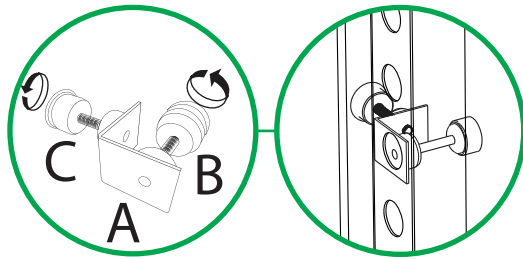


Tower Build - Step 3



REF (C) + (B) + (A)

*MOD-PCWP-A will be inside of door hinge



Instructions by: Joey F.

Date: 4 JAN 2024

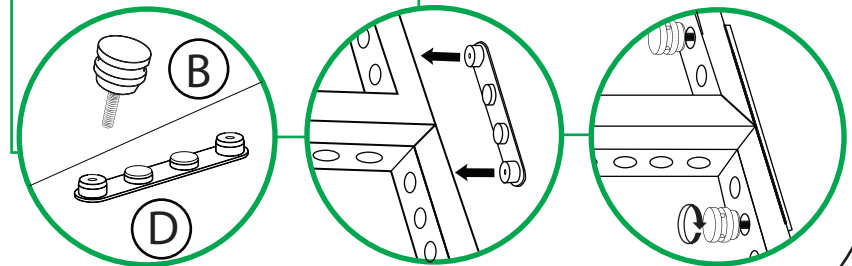
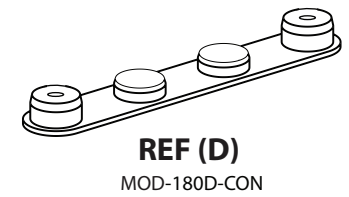
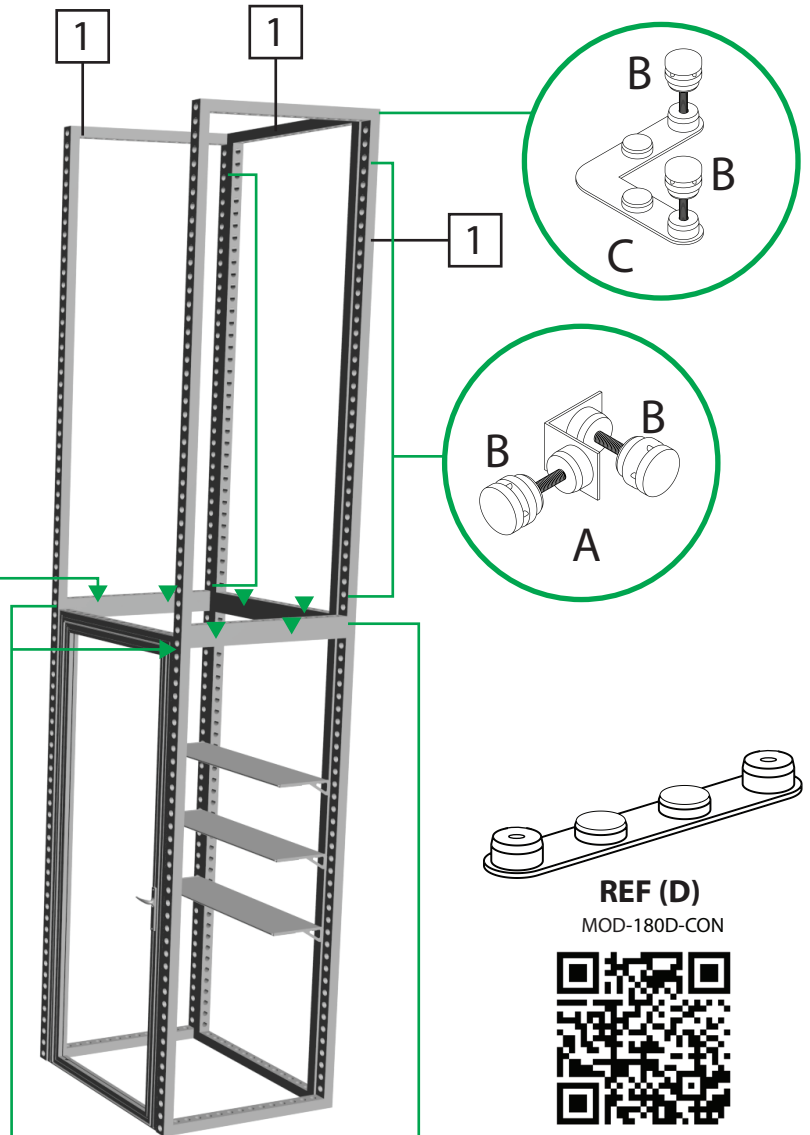
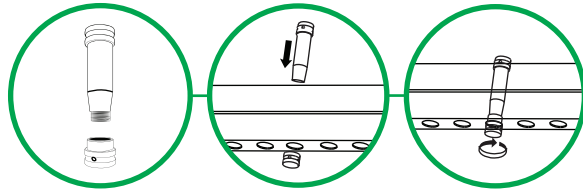
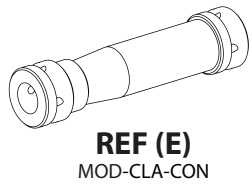
Reference: MODCO 31 - TOWER

Notes: Repeat for (2) Towers

Tools required: Flat-head screwdriver and M8 allen key.

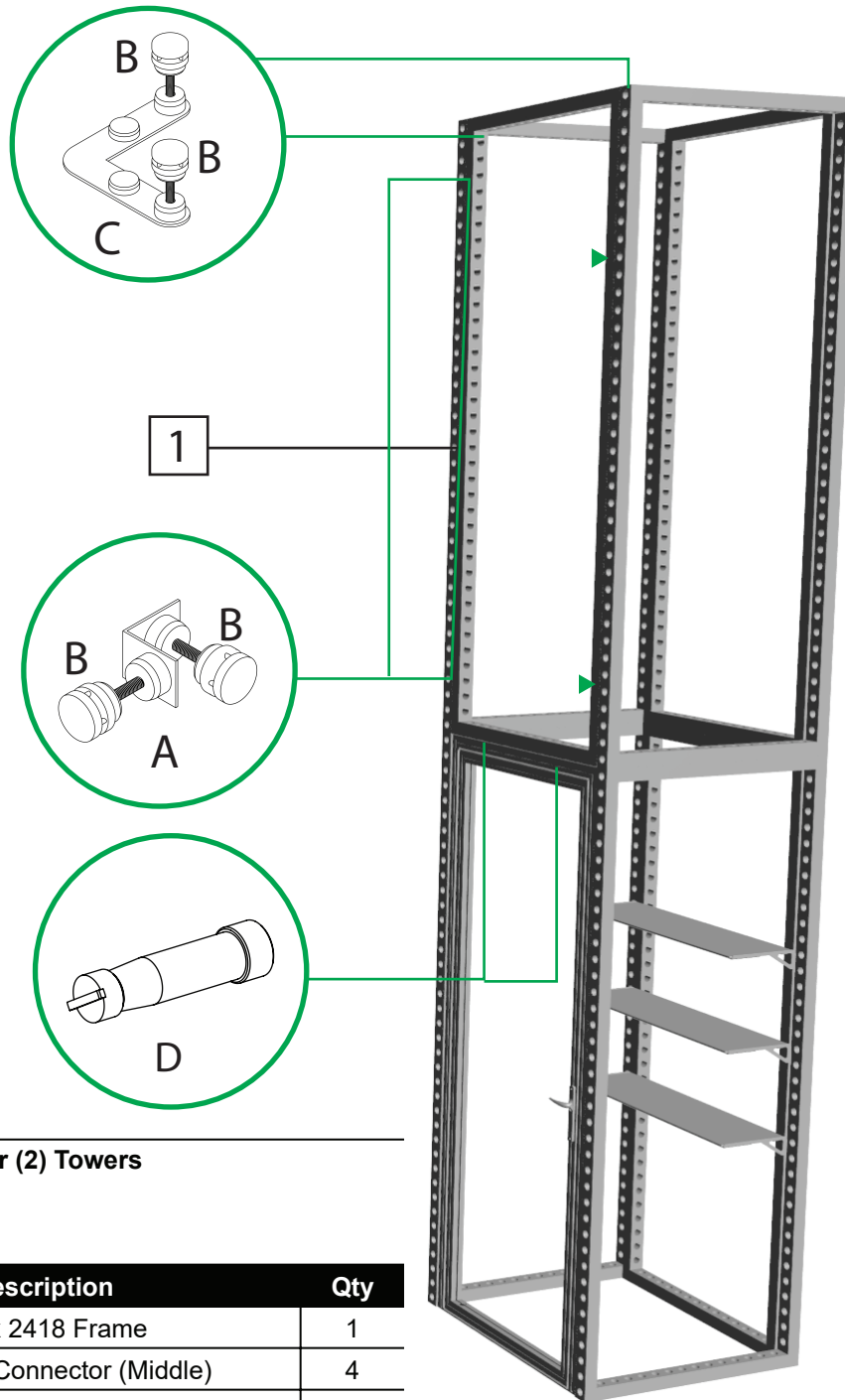
REF	Part No.	Description	Qty
2	MOD-DSWL-992x2418	992 x 2418 Door w/ Lockset	1
A	MOD-90D-CON	Small 90° Connector (Middle)	4
B	MOD-PC	Pin Connector	4
C	MOD-PCWP-A	Pin Connector for door jamb	4
D	MOD-PNL-BM-984x301-WHT	Shelf (White Panel)	3

Tower Build - Step 4



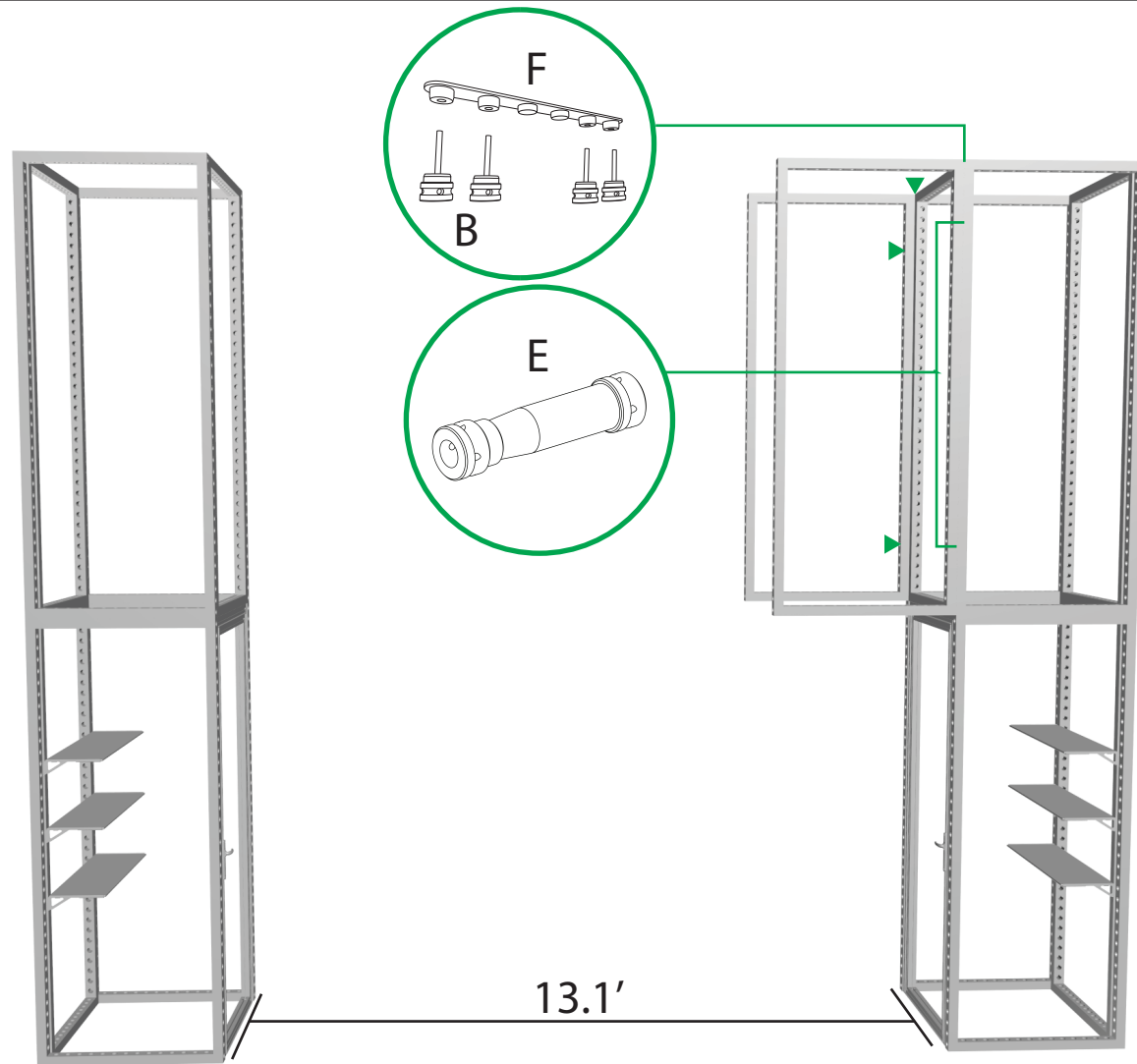
Instructions by: Joey F.		Notes: Repeat for (2) Towers	
Date: 4 JAN 2024			
Reference: MODCO 31 - TOWER			
REF	Part No.	Description	Qty
1	MOD-FRM-992x2418	992 x 2418 Frame	3
A	MOD-90D-CON	Small 90° Connector (Middle)	4
B	MOD-PC	Pin Connector	16
C	MOD-SM90D-CON	Large 90° Connector (Top)	2
D	MOD-180D-CON	180° Connector (Middle)	2
E	MOD-CLA-CON	Clamp Connector	6

Tower Build - Step 5



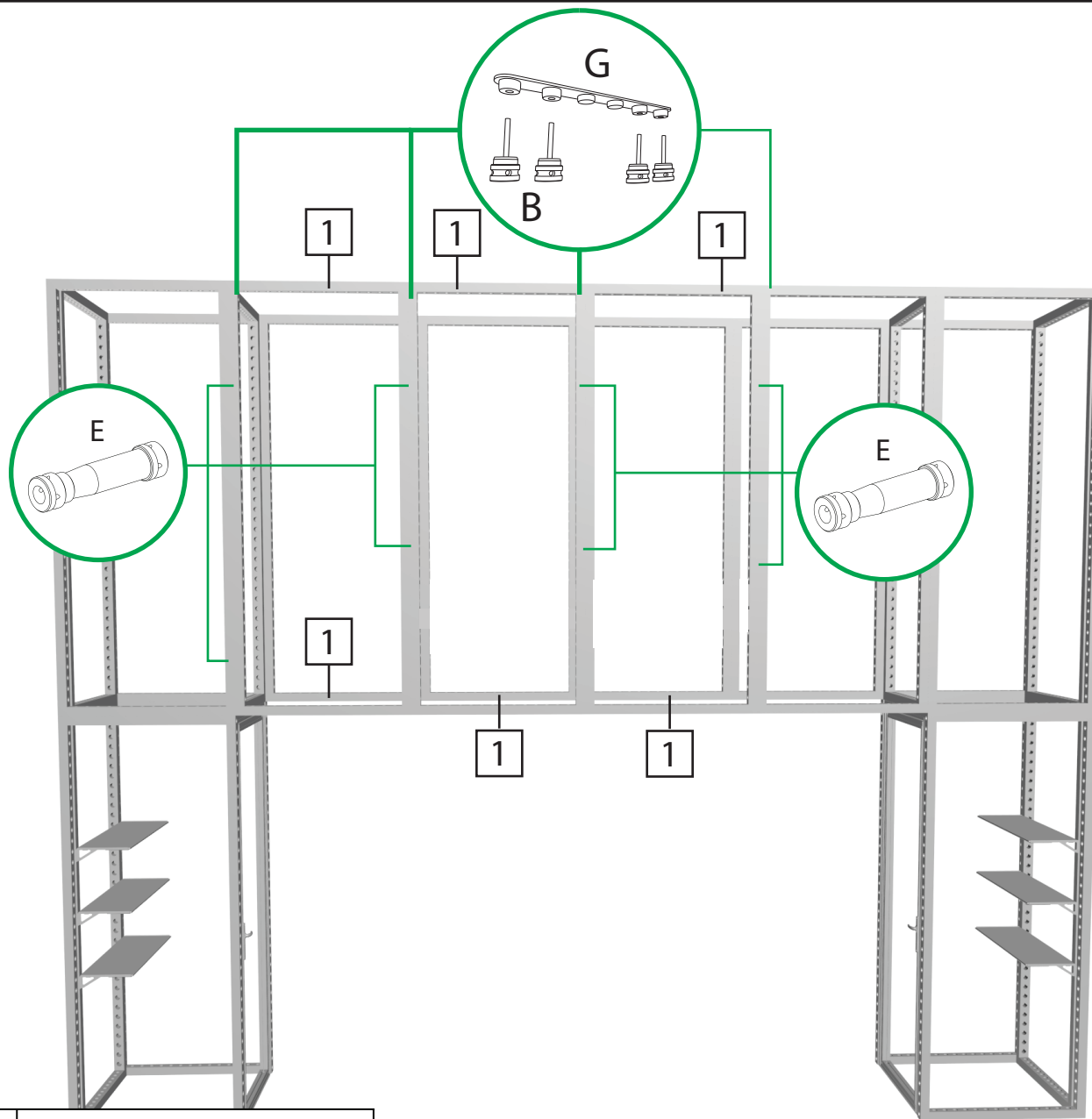
Instructions by: Joey F.		Notes: Repeat for (2) Towers	
Date: 4 JAN 2024			
Reference: MODCO 31 - TOWER			
REF	Part No.	Description	Qty
1	MOD-FRM-992x2418	992 x 2418 Frame	1
A	MOD-90D-CON	Small 90° Connector (Middle)	4
B	MOD-PC	Pin Connector	12
C	MOD-SM90D-CON	Large 90° Connector (Top)	2
D	MOD-DCC-180D	Door Clamp Connector	2

Arches - Step 6



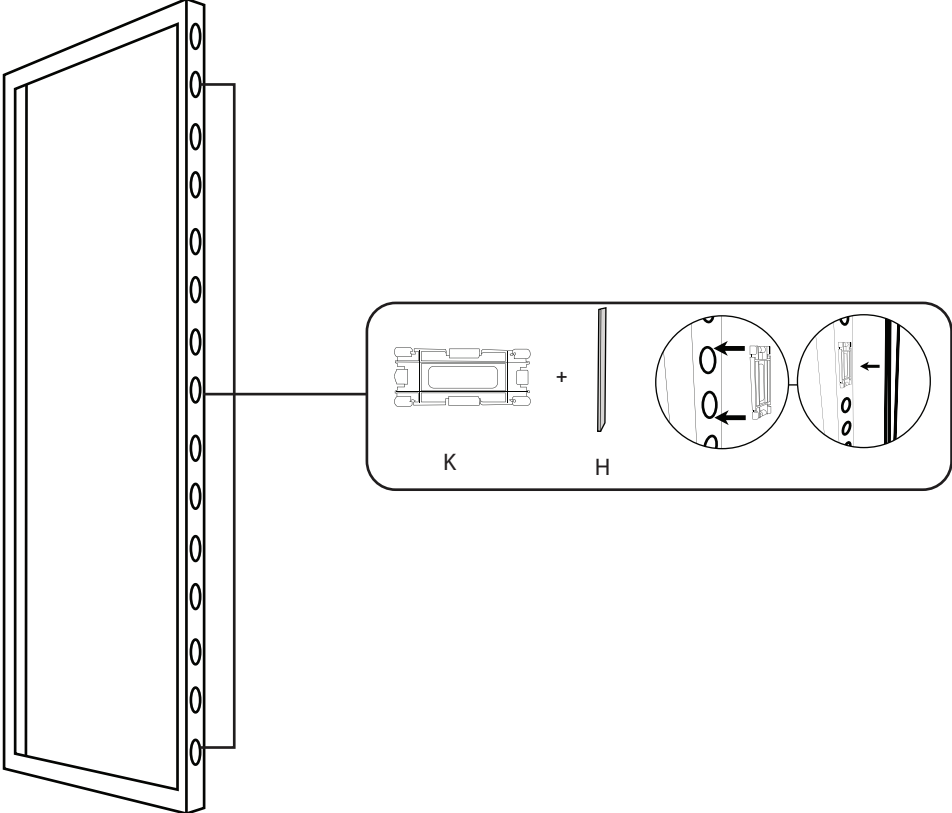
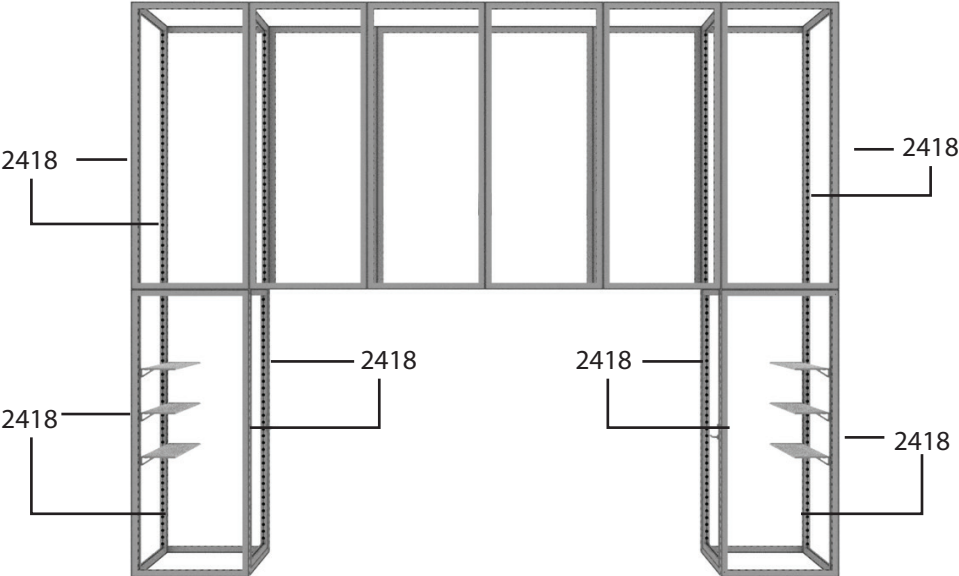
Instructions by: Joey F.		Notes: Set both towers approx. 13' apart and begin building archway (double-sided). Use a 2nd person or ladder to support the floating frame.	
Date: 4 JAN 2024			
Reference: MODCO 31 - TOWER			
REF	Part No.	Description	Qty
1	MOD-FRM-992x2418	992 x 2418 Frame	2
B	MOD-PC	Pin Connector	8
F	MOD-180D-STR-CON	180° STR Connector (Top)	2
E	MOD-CLA-CON	Clamp Connector	4

Arches - Step 7



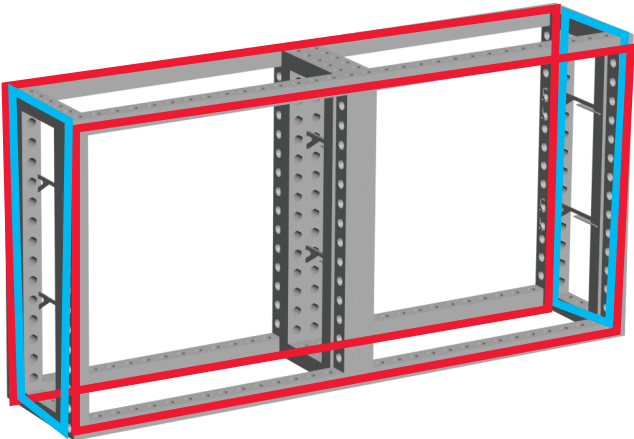
Instructions by: Joey F.			
Date: 4 JAN 2024			
Reference: MODCO 31 - TOWER			
REF	Part No.	Description	Qty
1	MOD-FRM-992x2418	992 x 2418 Frame	6
B	MOD-PC	Pin Connector	56
E	MOD-CLA-CON	Clamp Connector	36
G	MOD-180D-STR-CON	180° STR Connector (Top/Bottom)	14

Cover Profiles - Step 12

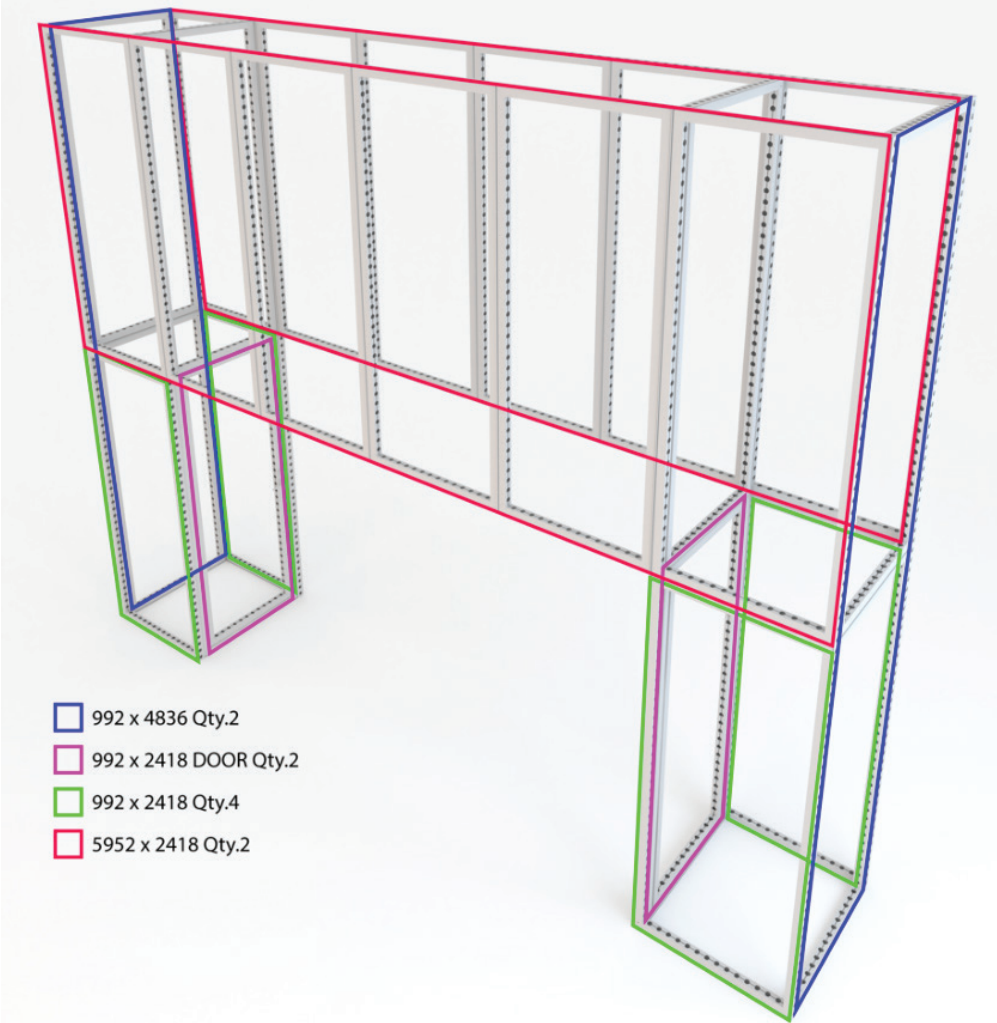


COVER PROFILES & ACCESSORIES			
REF	QTY	PART NO.	DESCRIPTION
H	12	MOD-CP-992x2418	Cover Profile for Frame
K	36	MOD-CC	Clip Connector Cover Connects Cover Profile

Graphic Install - Step 13



- 1984 x 1054 Qty.4
- 310 x 1054 Qty.4



- 992 x 4836 Qty.2
- 992 x 2418 DOOR Qty.2
- 992 x 2418 Qty.4
- 5952 x 2418 Qty.2

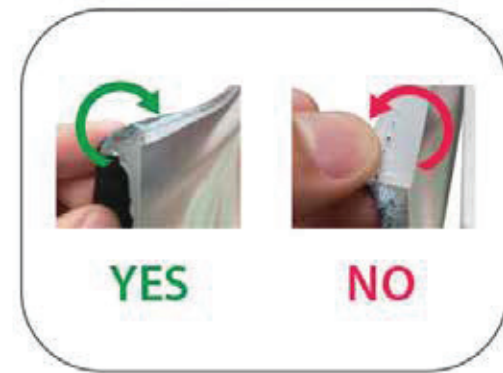
Graphic Install - Step 14



Place graphic over the front of the frame.



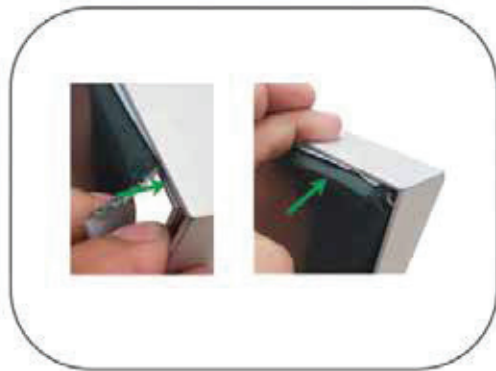
Begin inserting SEG beading at each corner.



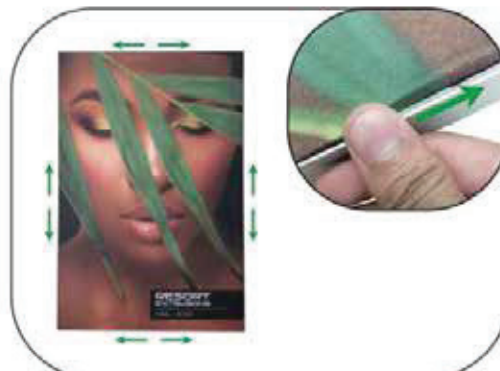
YES

NO

Insert the silicone beading with the fabric folded over. The silicone beading should not be exposed.



Using your fingers, push both fabric and silicone beading completely into the extrusions channel.



Continue to push in the remaining silicone beading on each side.



Check the perimeter of the frame for any excess beading that hasn't been pushed in. Graphic should be taut.