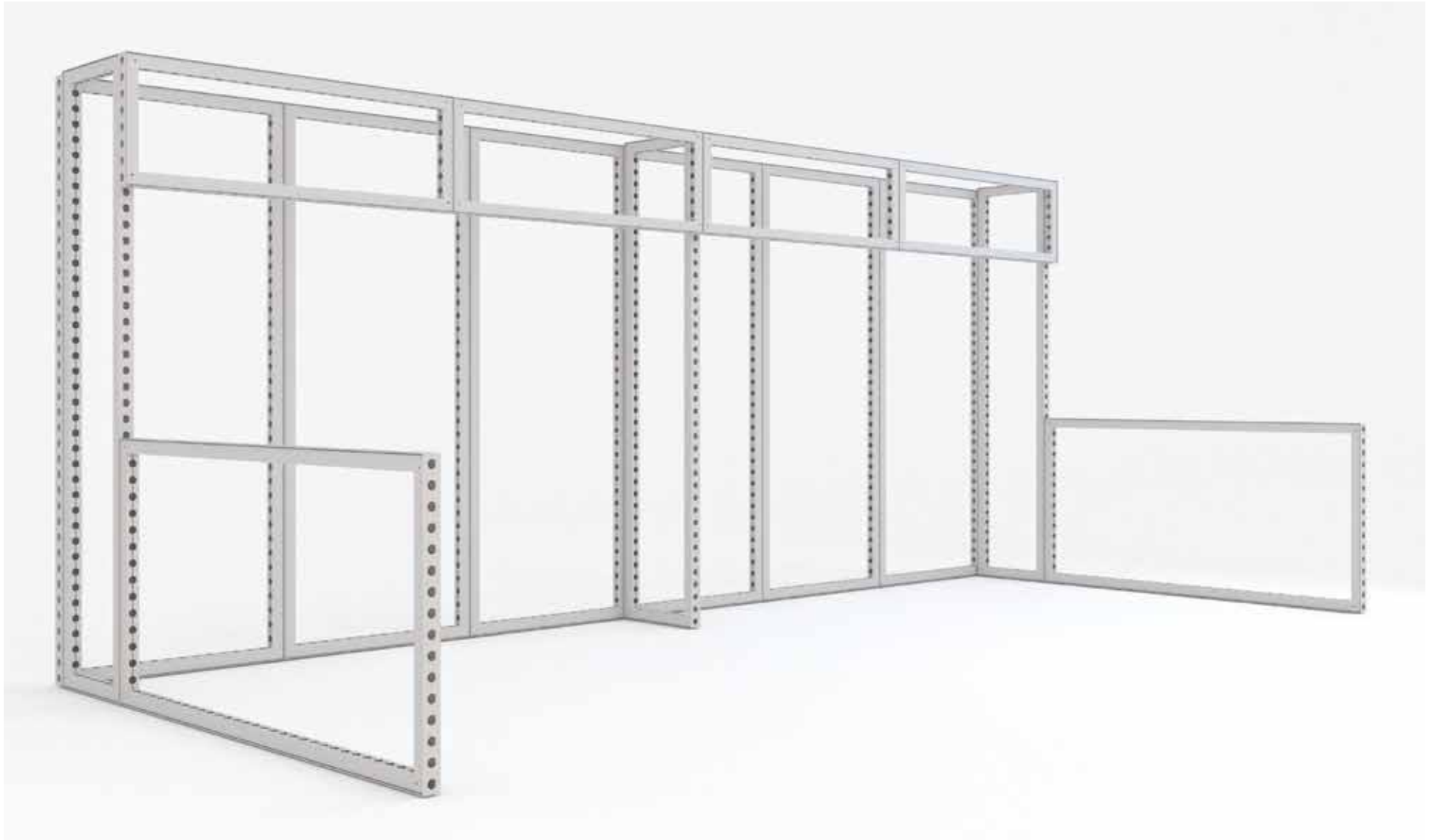
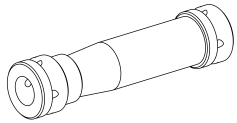


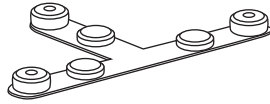
MODCO33 - INSTRUCTIONS



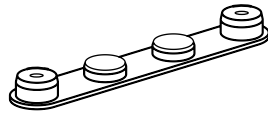
PARTS LIST



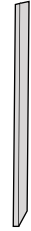
Clamp Connector
MOD-CLA-CON
Qty.20



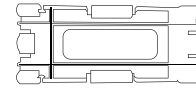
T Connector
MOD-T-90DCON
Qty.3



180° Connector
MOD-180D-CON
Qty.15



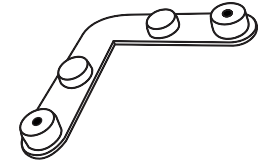
95" Cover Profile
MOD-CP-992x2418
Qty.2



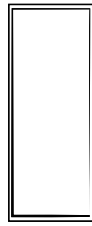
Clip Connector
MOD-CC
Qty.33



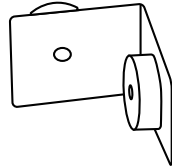
Pin Connector
MOD-PC
Qty.74



Small 90° Connector
MOD-SM90D-CON
Qty.6



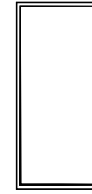
992 x 2418
MOD-FRM-992x2418
Qty.6



90° Connector
MOD-90D-CON
Qty.8



496 x 2418
MOD-FRM-496x2418
Qty.3



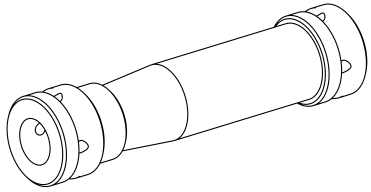
992 x 1984
MOD-FRM-992x1984
Qty.2



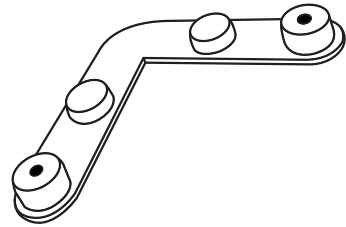
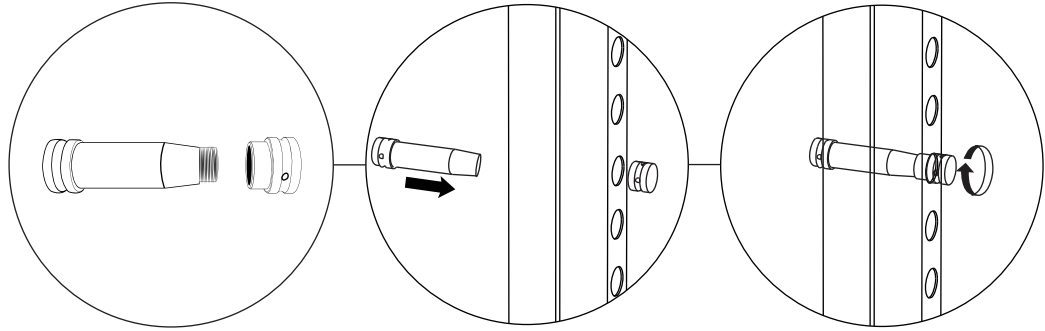
496 x 1488
Custom Frame
Qty.4

Qty.	Part No.	Description
6	MOD-FRM-992x2418	992 x 2418 Modco Frame
3	MOD-FRM-496x2418	496 x 2418 Modco Frame
2	MOD-FRM-992x1984	992 x 1984 Modco Frame
4	496 x 1488 Custom Frame	Qty.4 - 496mm x 1488mm - CUSTOM FRAMES
6	MOD-SM90D-CON	Large 90 degree frame connector
3	MOD-T-90DCON	T-shaped frame connector
20	MOD-CLA-CON	Clamp Connector used between two inline frames
15	MOD-180D-CON	180 degree frame connector
74	MOD-PC	Pin Connector - used for 90, 180, and T connectors.
39	MOD-CC	Clip connectors for cover profiles
68	MOD-FP	Frame Protectors - used to stack frames / NOT needed for build
10	MOD-CP-3100	Qty.2 - 496mm, Qty.2 - 992mm, Qty.2 - 1426mm, and Qty.4 -1488mm
2	MOD-CP-992x2418	2418mm Cover Profile
8	MOD-90D-CON	Small 90 degree frame connector

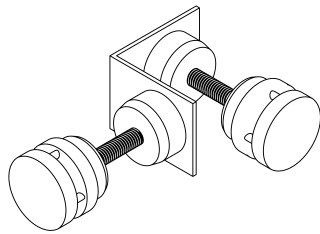
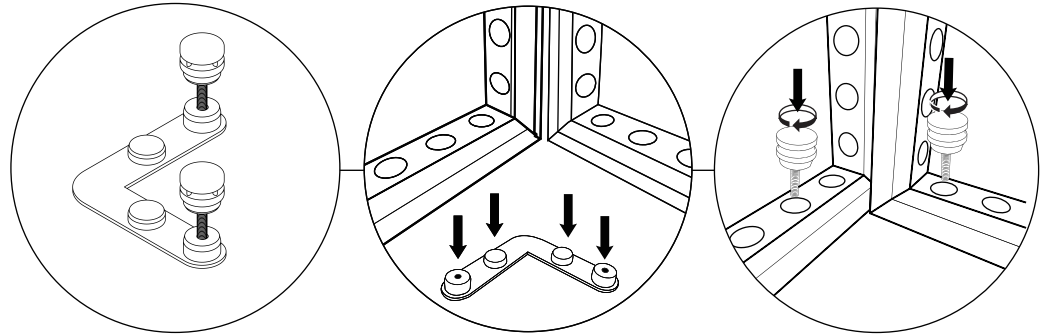
CONNECTIONS



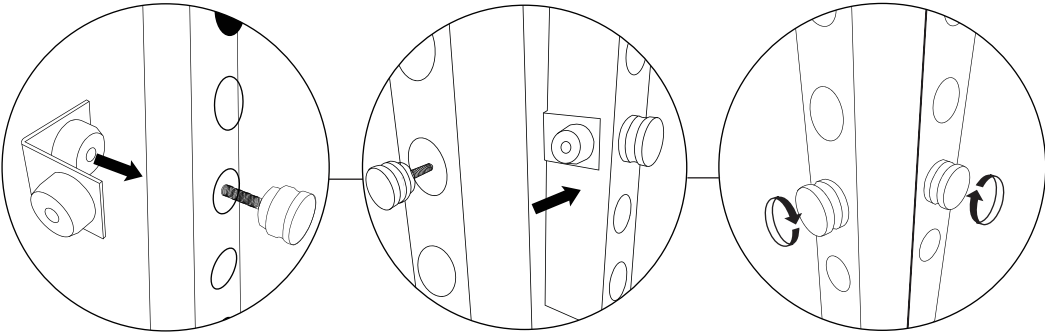
MOD-CLA-CON

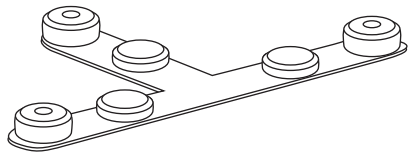


MOD-SM90D-CON / MOD-PC

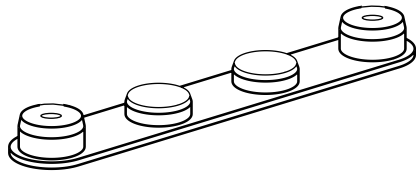
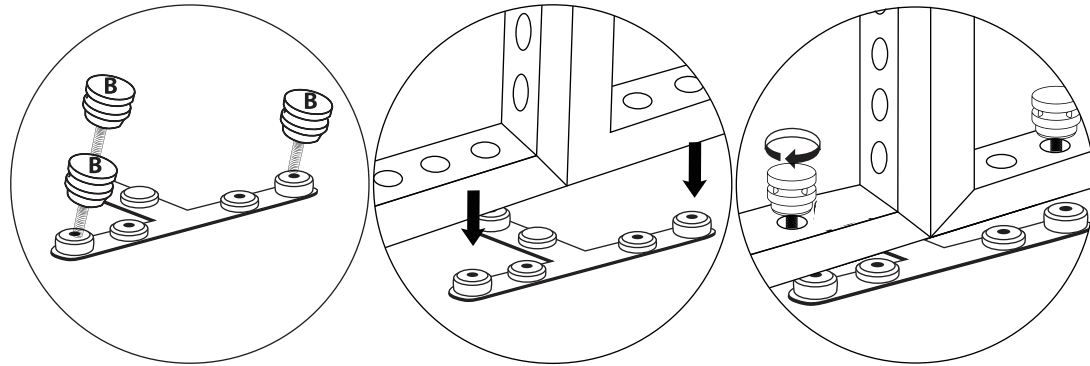


MOD-90D-CON + MOD-PC

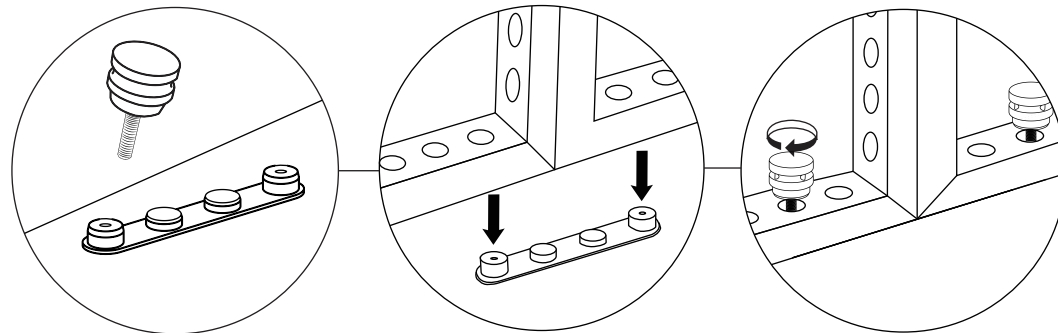


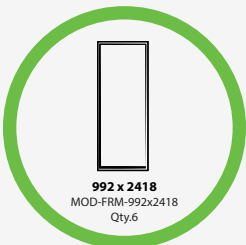


MOD-T-90DCON

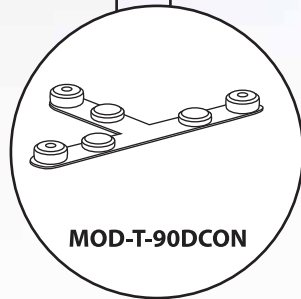
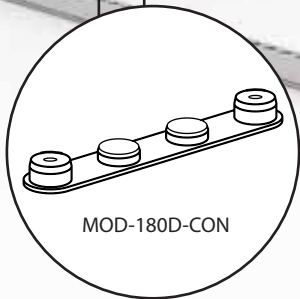
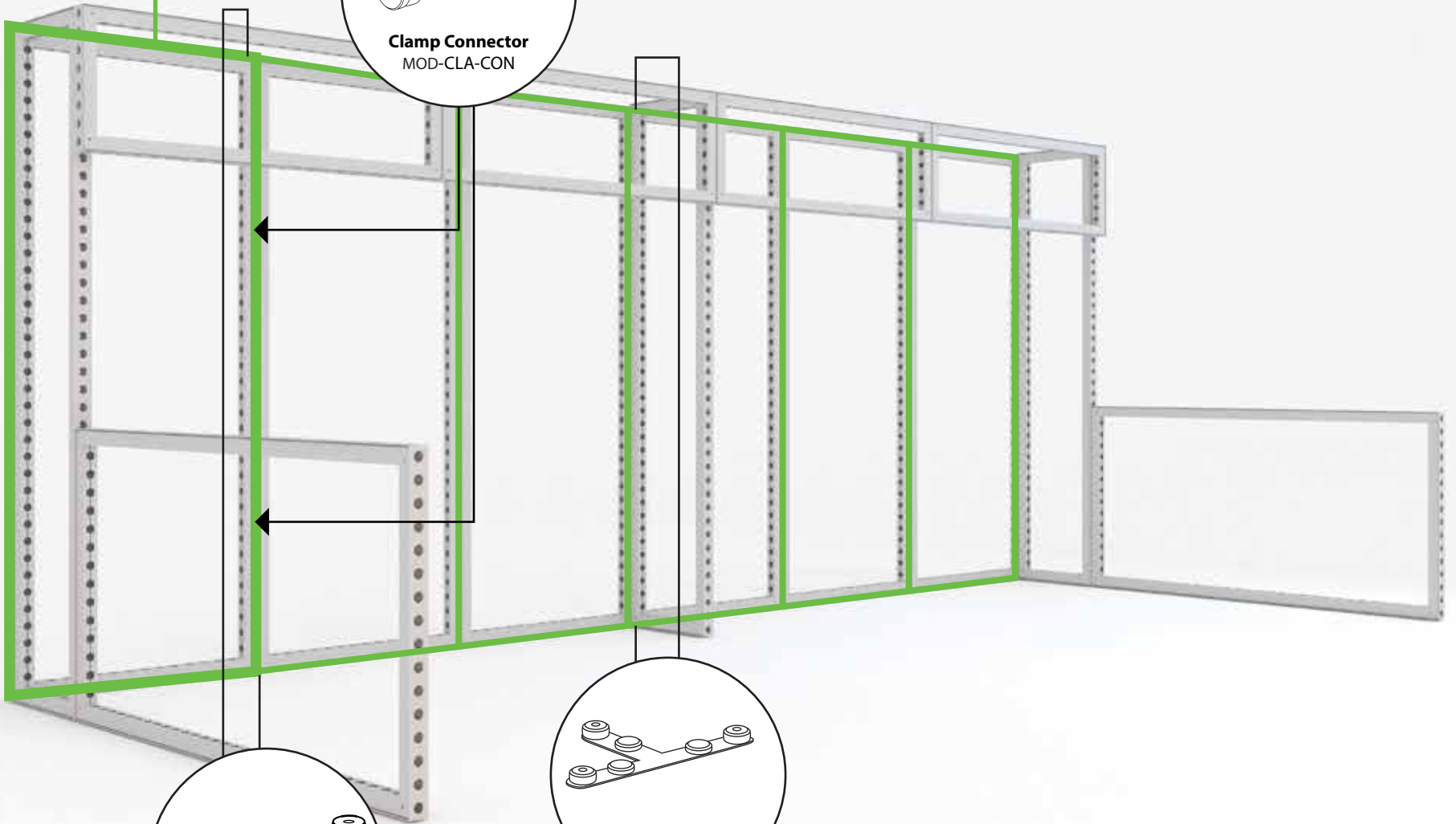
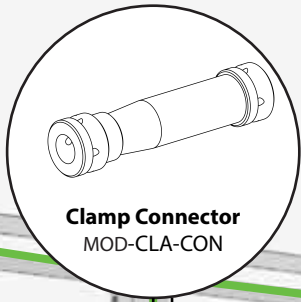


MOD-180D-CON / MOD-PC

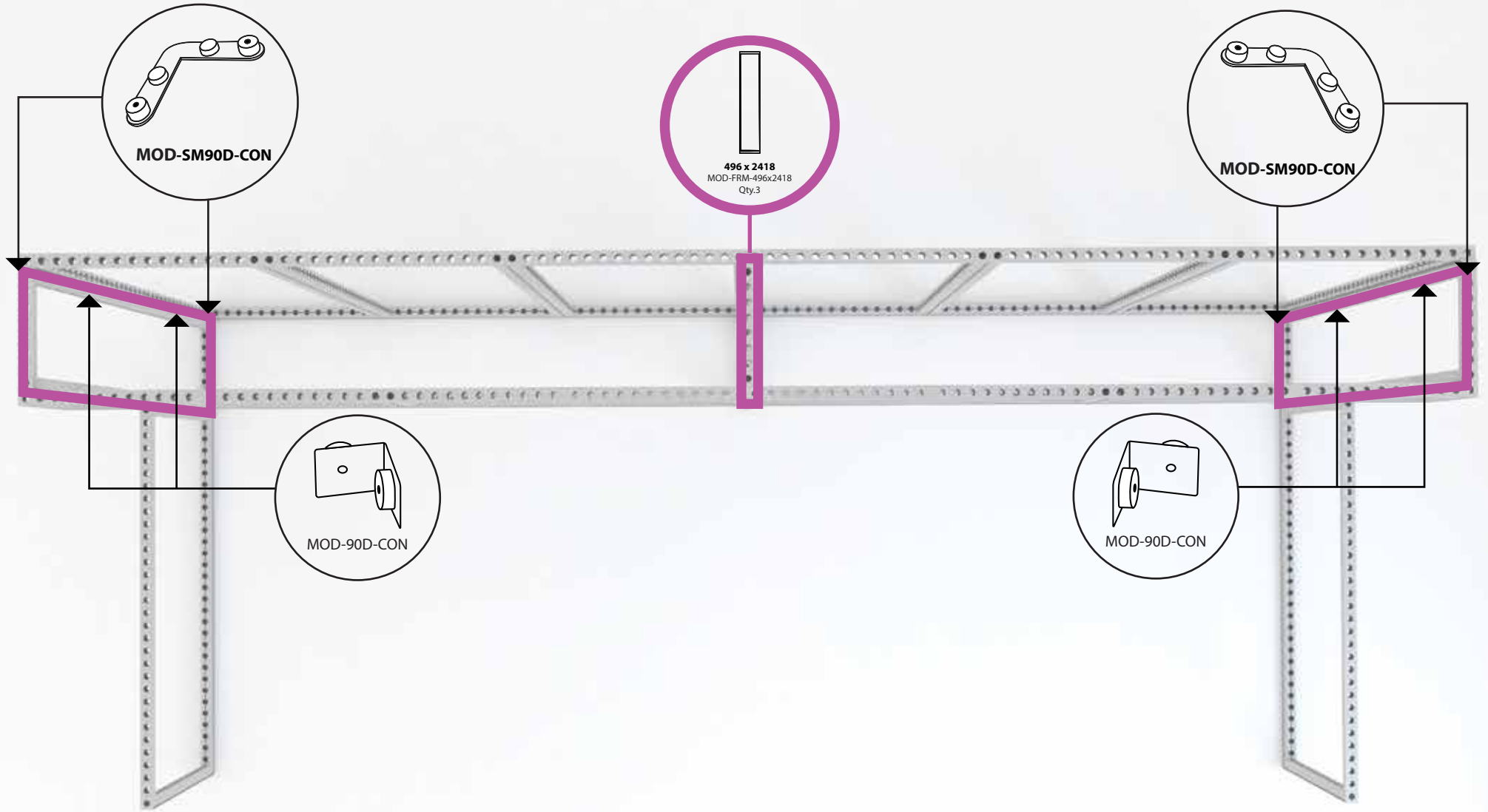


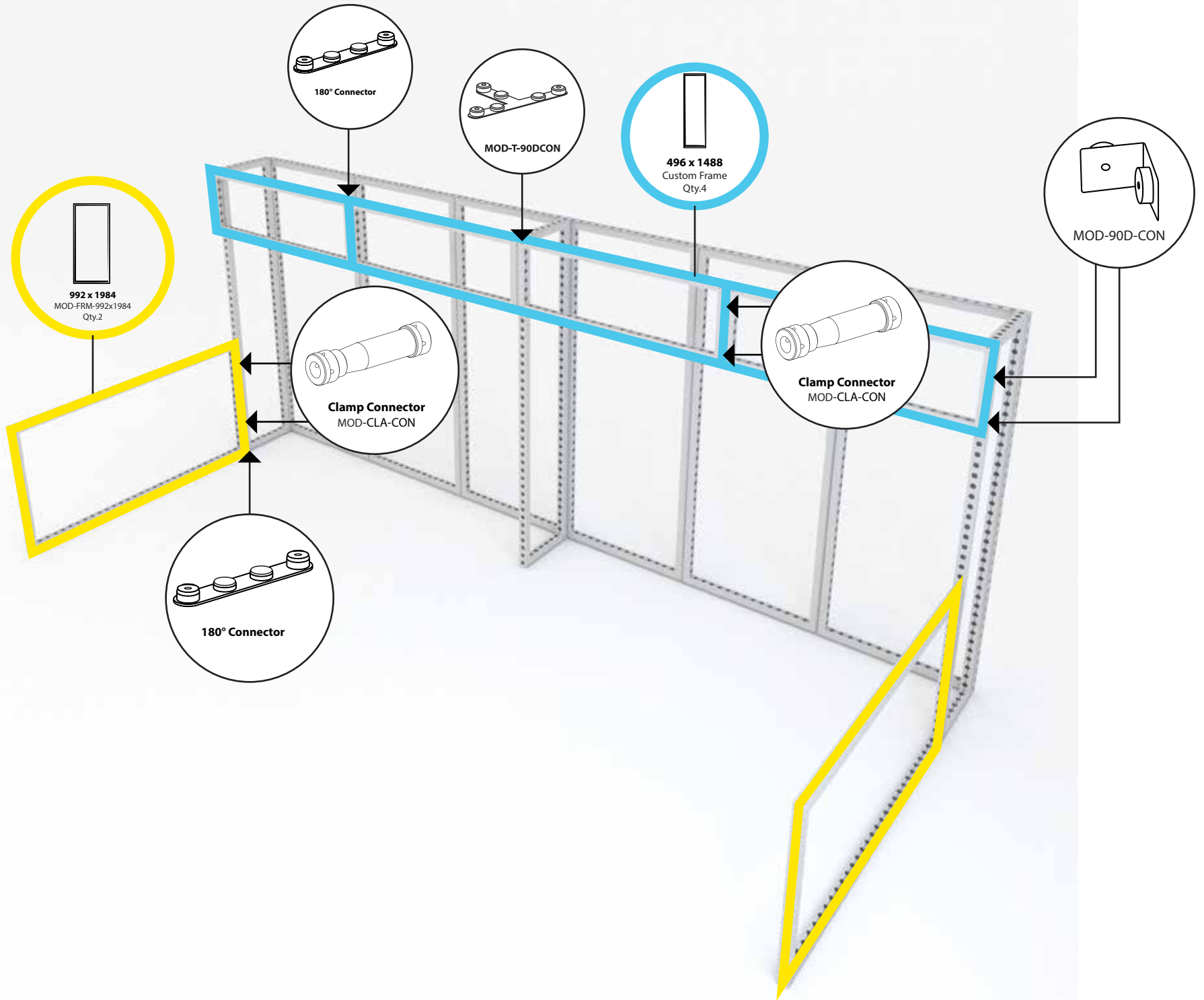


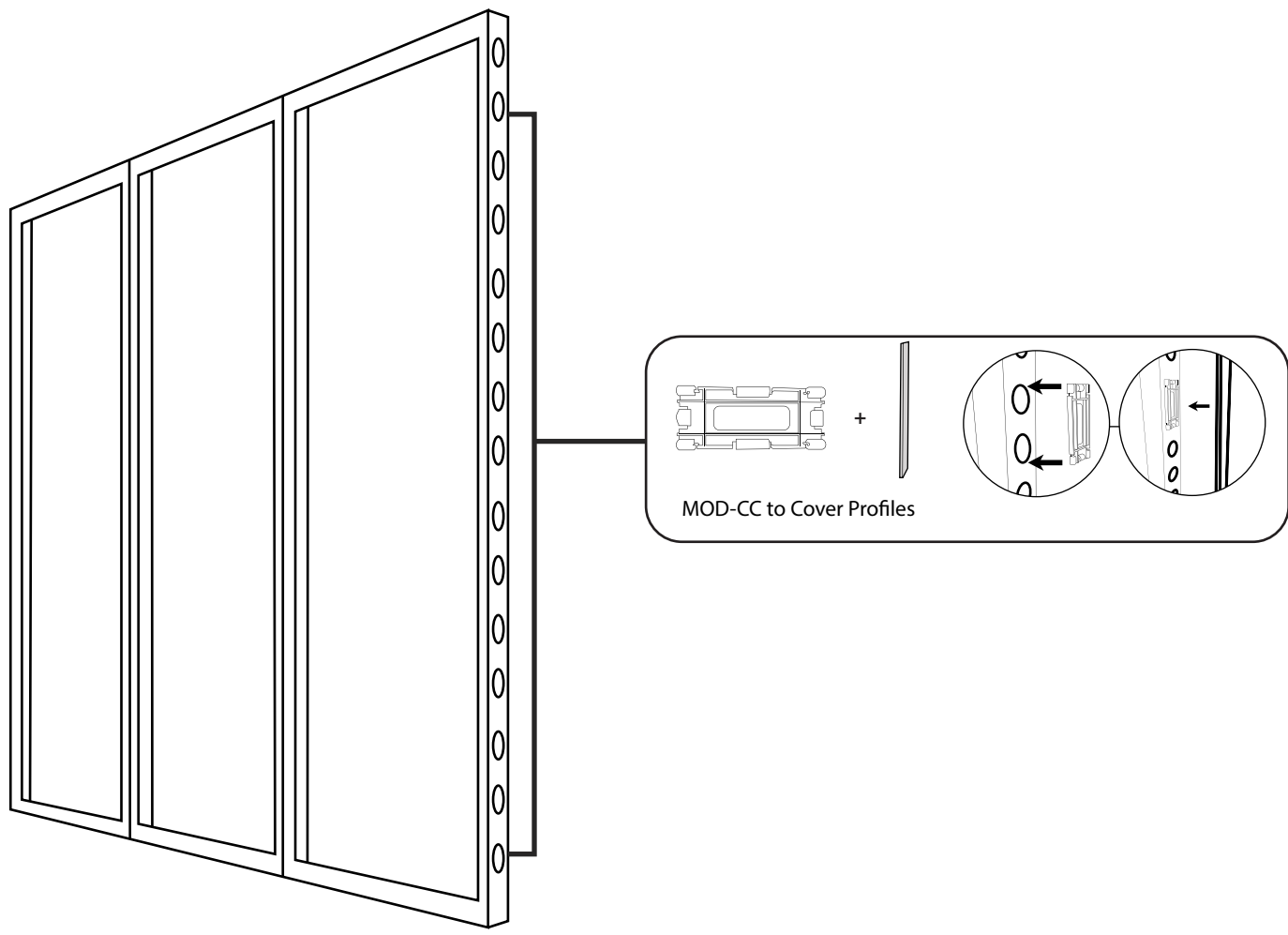
Repeat for remainder of backwall



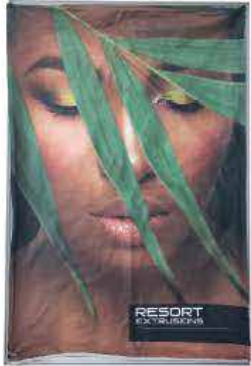
Repeat for remainder of backwall







GRAPHIC INSTALL



Place graphic over the front of the frame.



Begin inserting SEG beading at each corner.

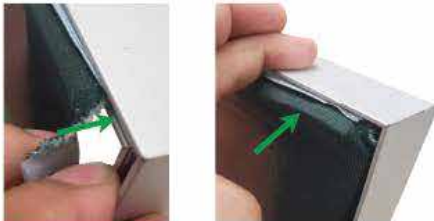


YES



NO

Insert the silicone beading with the fabric folded over. The silicone beading should not be exposed.



Using your fingers, push both fabric and silicone beading completely into the extrusions channel.



Continue to push in the remaining silicone beading on each side.



Check the perimeter of the frame for any excess beading that hasn't been pushed in. Graphic should be taut.