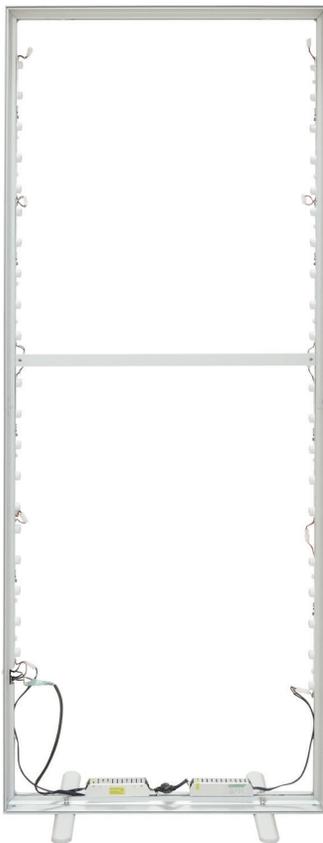




On frame On graphic



Double-Sided Graphic



Edge Lights on Frame

PRODUCT DESCRIPTION

NEW & IMPROVED - Whistler Light Box made in-house using our VAIL 120D Resort Extrusion! The aluminum frame has been designed for easy assembly. Connect with a flip-lock mechanism. Bright SEG UV fabric graphics fully illuminate, with LED edge-lights and transformer fixed to the inside of the frame. Removable graphics allows you to keep the frame and replace new graphics as desired.

DISPLAY DIMENSION 31.5" W x 79" H x 4.72" D

GRAPHIC DIMENSIONS 33" W x 80" H

GRAPHIC MATERIAL

UV Backlit Fabric

GRAPHIC FINISHING

Silicone beading is sewn around the perimeter of the fabric graphic. Silicone beading is hidden from view once installed.

DISPLAY CONSTRUCTION

Aluminum Frame

EDGE LIGHTS FEATURES

INPUT	DC24V
POWER	10W
CCT	6500K
ANGLE	9* 50°

TRANSFORMERS SPECIFICATION

INPUT	110 - 260V ~ 50/60Hz
OUTPUT	24V/2.5A
POWER	60W

SHIPPING WEIGHTS & DIMENSIONS

Shipping Weight	40 lbs (frame only) 42 lbs (with graphics)
Shipping Dimensions	48" L x 16" W x 10" H

LARGE QUANTITY FREIGHT

Freight Shipping	10 boxes per 48" L x 40" W x 56" H skids
Freight Weight	400 lbs (frame only) 420 lbs (with graphics)

GRAPHIC TURN AROUND TIME

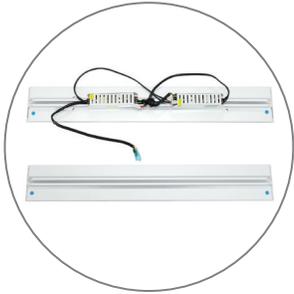
2 business days after proof approval

AVAILABILITY CA



Transformers

PARTS LIST



Qty 2 - Horizontal Extrusions



Qty 4 - Vertical Extrusions



Qty 2 - Vail Feet



Qty 4 - Tool-Free Corner Connector



Qty 1 - Support Strut



Qty 2 - Tool-Free Straight Connector



Qty 1 - 4mm Allen Wrench



Qty 1 - 5mm Allen Wrench



Qty 1 - Power Cord



Qty 1 - Philips Screwdriver



Qty 4 - Screws



Qty 4 - Crush Washer



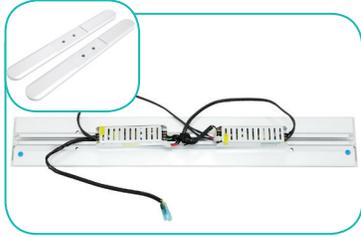
Qty 4 - Wing Nut



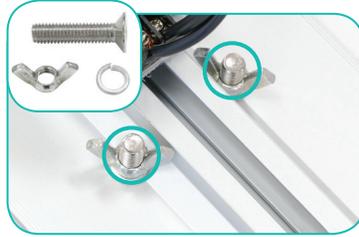
Qty 1 - Bag

SET UP INSTRUCTIONS 1/2

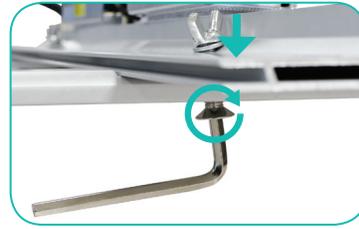
Build Bottom Extrusion



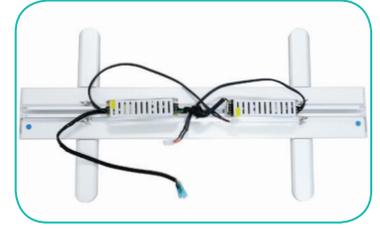
a. Install feet under bottom extrusion. (Transformer is pre-installed).



b. Insert screw underneath foot. Place crush washer, then wing nut onto each screw.

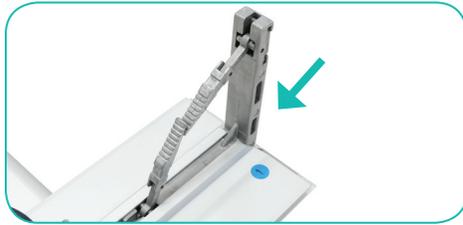


c. Tighten screws with 5mm allen wrench while holding the wing nut.

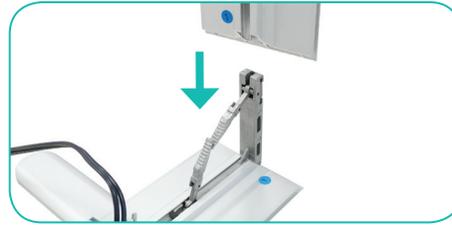


d. Repeat steps for other foot.

Attach Corner Connectors



a. Slide a tool-free corner connector into each end of bottom extrusion.



b. Slide a lower extrusion onto corner extrusion.



c. Push latches into extrusion groove to lock into place.

Build Top Half



a. Insert tool-free straight connector halfway into top of vertical extrusion. Then press down latch to lock into place.



b. Slide top vertical extrusion onto straight connector.



c. Slide top vertical extrusion onto straight connector. Push top latch into extrusion groove to lock into place.

Install Loose Lights



a. First align hammerhead screws parallel to light strip.



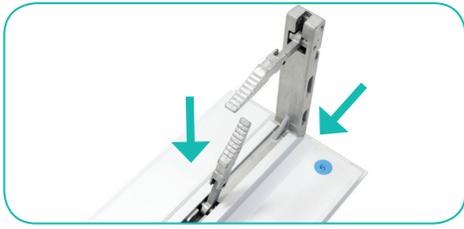
b. Position light strip into inside groove of frame.



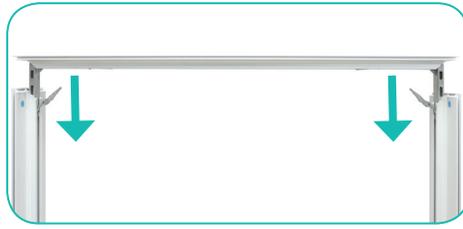
c. Then twist screw knobs clockwise to lock edge lights into place.

SET UP INSTRUCTIONS 2/2

Build Top Extrusion



a. Insert remaining tool-free corner connectors into each end of extrusion. Push latches into extrusion groove to lock into place.

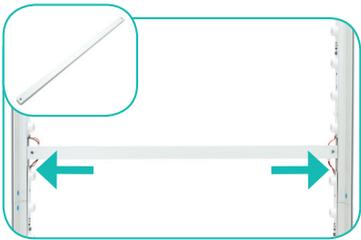


b. Attach top extrusion onto frame.
Note: Before installing top extrusion, remove the top edge-light strip on each side of the frame.



c. Push latches into extrusion groove to lock into place.

Attach Support Strut



a. Insert support strut between the opening groove and edge lights on the middle of the frame.



b. Tighten support strut at each end with 4mm allen wrench.

Connect Lights



a. Now check light strip connections. Put male and female connectors together around entire frame.

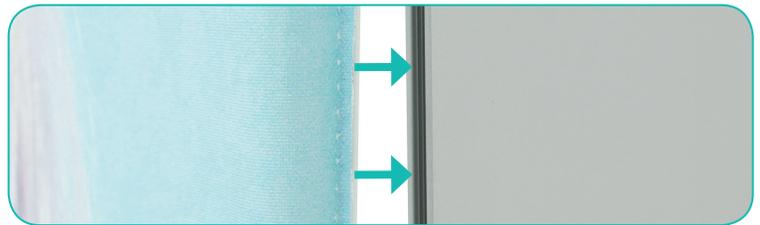


b. Connect and match green, white, and black wiring from transformer to power switch.

Install Graphic



a. In each corner, insert the silicone edge beading into the groove.



b. Then insert the remainder of the beading. Repeat graphic installation for the back frame.

Plug Power Cord



a. Plug power cord into switch outlet to complete frame assembly.



b. Turn on switch to light up frame.